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Statistical Assessment of Changes in Bird Certification Rules for Aero-Engines Through Time

Julian Reed

Impact Engineering at Rolls-Royce., Julian.Reed@Rolls-Royce.com

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Rolls-Royce

Statistical Assessment of Changes in Bird Certification Rules for Aero-Engines Through Time

Dr Julian Reed

Associate Fellow – Impact Engineering

Rolls-Royce plc

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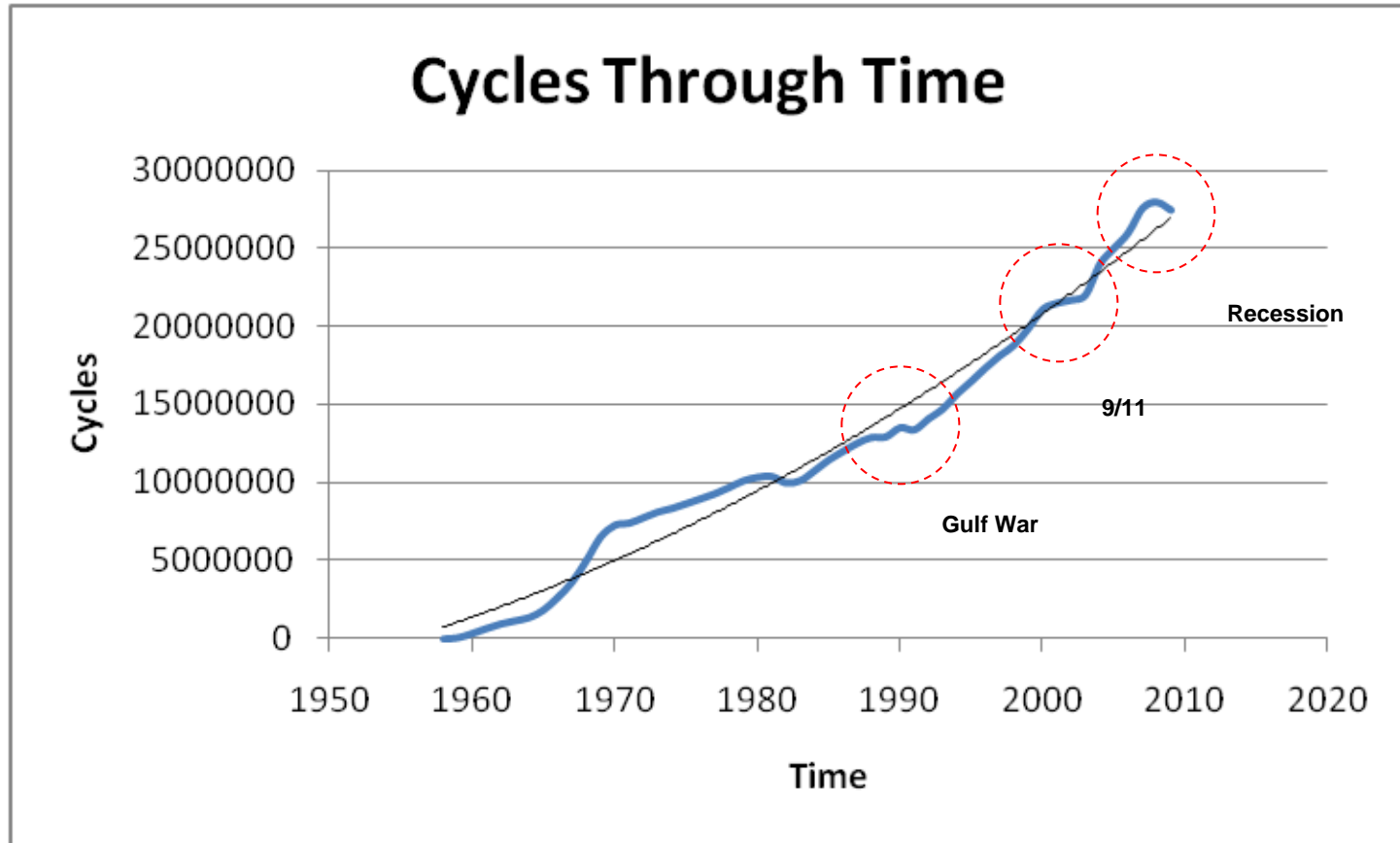
Overview

- **Aim: to develop a means of assessing potential benefit of engine certification rule changes**
- **Fleet cycles past and future**
- **Bird rule changes through time**
- **Bird strike distribution considerations**
- **Monte-Carlo method → engine capability for different rules**
- **Fleet risk through time**
- **Rate of introduction of new products**
- **Fleet risk in the future**
- **Conclusions and recommendations**

- **Note: predictions made regarding future fleet mix are solely the judgement of the author**

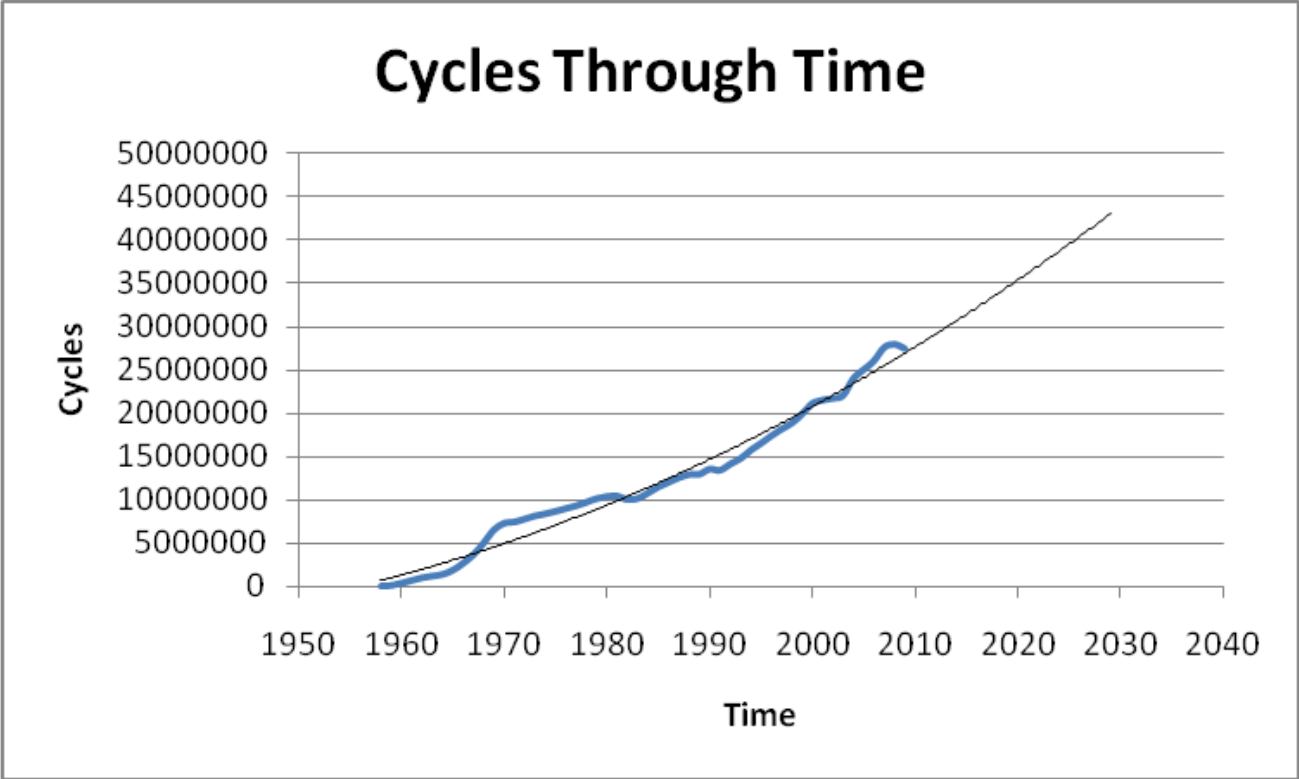
Fleet Aircraft Cycles Per Year

- Increase is sustained through time and predictable
- Trend seems to recover from major setbacks



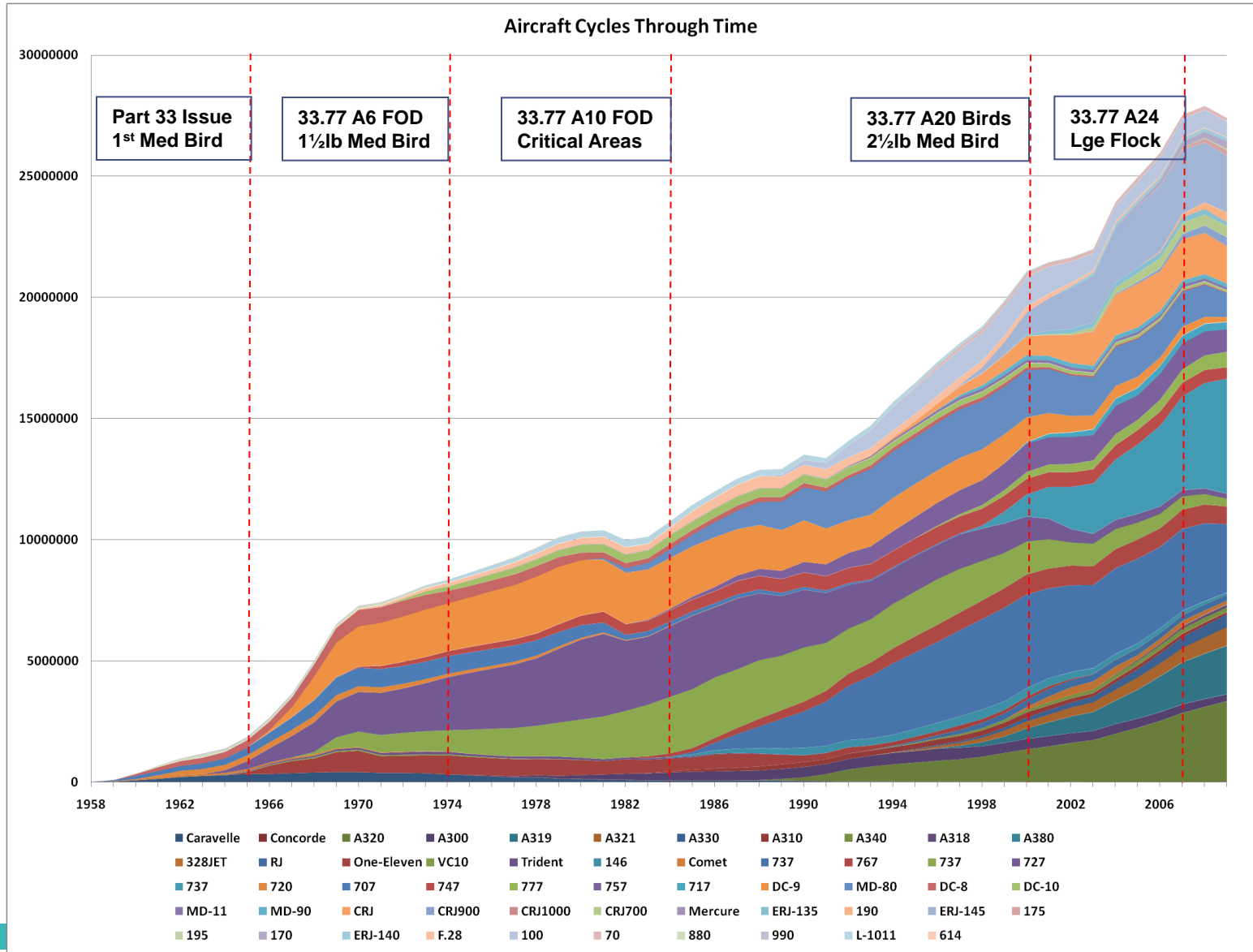
Fleet Cycles Per Year – Looking Forward

- 40 million flights per year by 2030
- Will have doubled since start of century



- But what lies behind the curve?

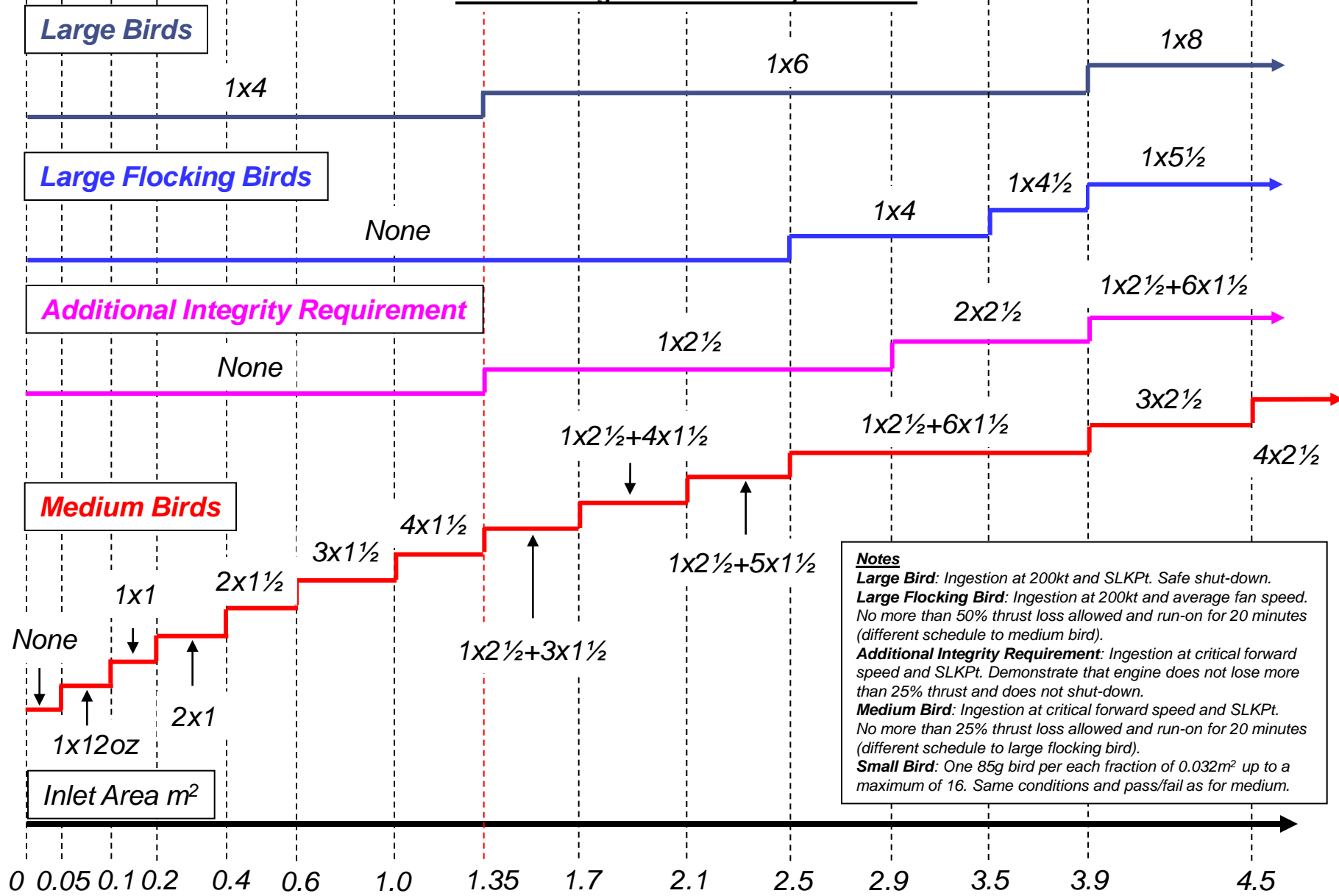
Fleet Cycles Makeup – Data from ASCEND



Bird Ingestion Certification Rule History

- **Section 33.13/19 – Feb 1965**
 - | Original Rule
 - | Small, medium, large birds defined
- **Section 33.77 A6 – Oct 1974**
 - | Concept of critical areas on engine introduced for large bird
 - | Run-on after ingestion mandated
- **Section 33.77 A10 – Mar 1984**
 - | Critical areas expanded to all bird sizes
- **Section 33.76 A20 – Dec 2000**
 - | Medium bird increased to 2½lb
 - | Ingestion at critical conditions
 - | Very significant increase in capability
- **Section 33.76 A24 – Nov 2007**
 - | Large Flocking Bird added to address Goose population growth

2011 Bird Regulation Summary Chart – lb

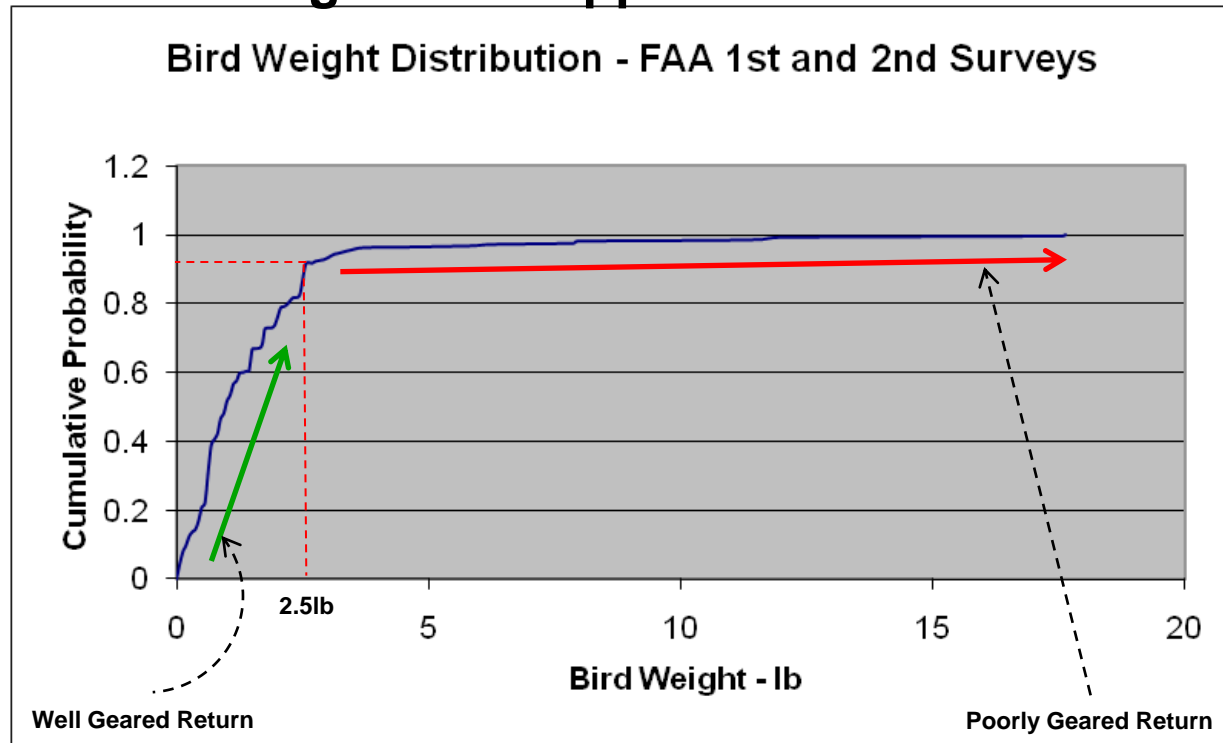


Notes
Large Bird: Ingestion at 200kt and SLKPt. Safe shut-down.
Large Flocking Bird: Ingestion at 200kt and average fan speed. No more than 50% thrust loss allowed and run-on for 20 minutes (different schedule to medium bird).
Additional Integrity Requirement: Ingestion at critical forward speed and SLKPt. Demonstrate that engine does not lose more than 25% thrust and does not shut-down.
Medium Bird: Ingestion at critical forward speed and SLKPt. No more than 25% thrust loss allowed and run-on for 20 minutes (different schedule to large flocking bird).
Small Bird: One 85g bird per each fraction of 0.032m² up to a maximum of 16. Same conditions and pass/fail as for medium.



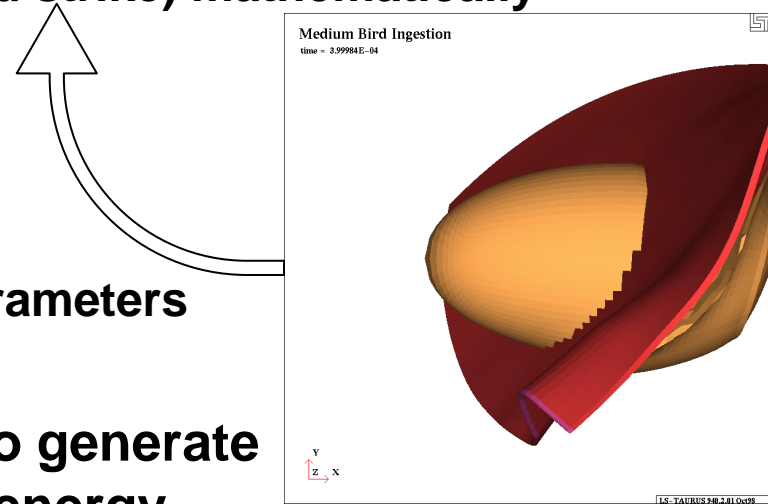
Bird Population Considerations

- 1.5lb medium bird test accounts for ~67% of bird population
- 2.5lb medium bird test accounts for ~92% of bird population
- To gain a further 1% of bird population (1.1% increase in capability) test mass →2.9lb – 16% increase in energy
- Law of diminishing returns applies here



Monte-Carlo Technique Summary

- The Monte-Carlo technique depends on several things:
 - | Description of a process (such as bird strike) mathematically
 - Weight of bird
 - Location
 - Speeds
 - Geometry of engine etc
 - | Distributions describing the input parameters
 - | A random number generator
- These parameters can be combined to generate in the case of Rolls-Royce an impact energy
- Repeating the process many times gives a picture of the range of impact energies that an engine is likely to see as it continues to ingest birds
- Comparing the energies to a test standard enables assessment of single/multiple engine power loss rates



Monte-Carlo Technique Output

- Table contains normalized single engine power-loss rates for categories of interest – may be used as probabilities

		Inlet Area (m ²) ▶					
		<1.0	1.0-1.35	1.35-2.5	2.5-3.5	3.5-3.9	>3.9
Rule Year ▼	1958-1964	1.000	1.000				
	1965-1974	0.840	0.840			0.855	0.656
	1975-1984	0.387	0.387	0.224	0.224	0.429	0.332
	1985-2000	0.214	0.214	0.082	0.082	0.272	0.170
	2001-2007	0.112	0.112	0.042	0.042	0.077	0.037
	2007-2011	0.112	0.112	0.042	0.040	0.062	0.027
	2011-????	0.112	0.112	0.042	0.040	0.062	0.027

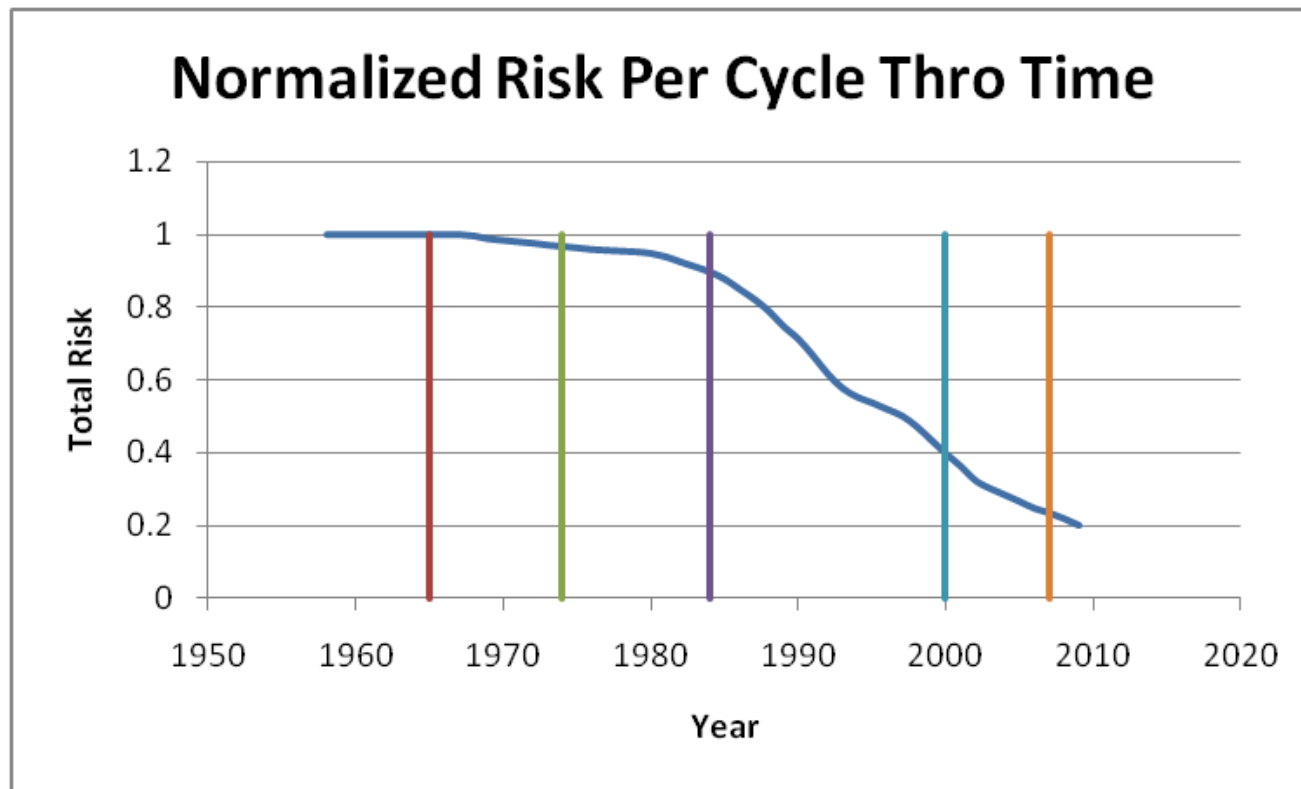
- Note improvement in situation particularly after 2001
- These factors used with fleet cycle data to calculate risk
- Red denotes NTSB area of interest after Hudson River

Calculation Process

- **The fleet historical cycles data is maintained in a spreadsheet**
 - | For each aircraft/engine combination inlet size is known, 1→6
 - | For each aircraft/engine combination EIS date is known, 1→7
- **A standard ingestion rate of 1/5000 aircraft cycles is assumed**
- **A look-up table for inlet size and EIS date is used to return the appropriate engine shut-down (ESD) probability**
- **Thus for each aircraft/engine combination for each month the number of ESD is calculated**
- **Data is then summed across the entire fleet for each year to provide a total risk**
- **Data is then divided by number of flights per year to obtain the 'per cycle' evaluation**

Results

- Risk calculated using the fleet cycle data in conjunction with the Monte-Carlo generated power-loss rates
- Rule change dates annotated at date of incorporation

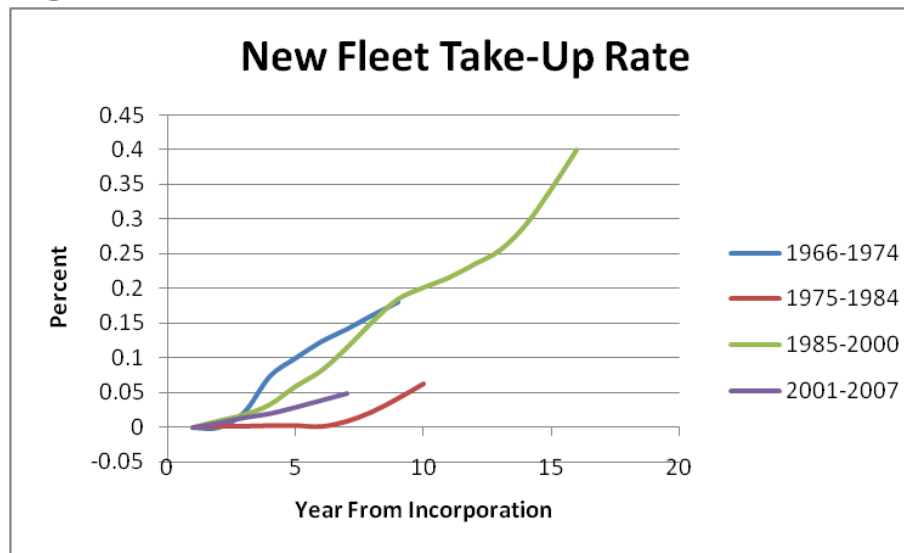


Observations

- **As of 2011 the general trend in risk is downward**
 - | Due in part to much older engines being retired
 - | Due in part to engines designed to more recent rules being introduced
- **This means that we are yet to see full benefit for rule changes already made**
 - | i.e. it takes many years for the full benefit of rules to be seen
 - | New products are not introduced immediately there is a rule change
- **Introducing new rules does not introduce step changes in risk level**
 - | i.e. the curve is smoothly transitioning

Looking Forward

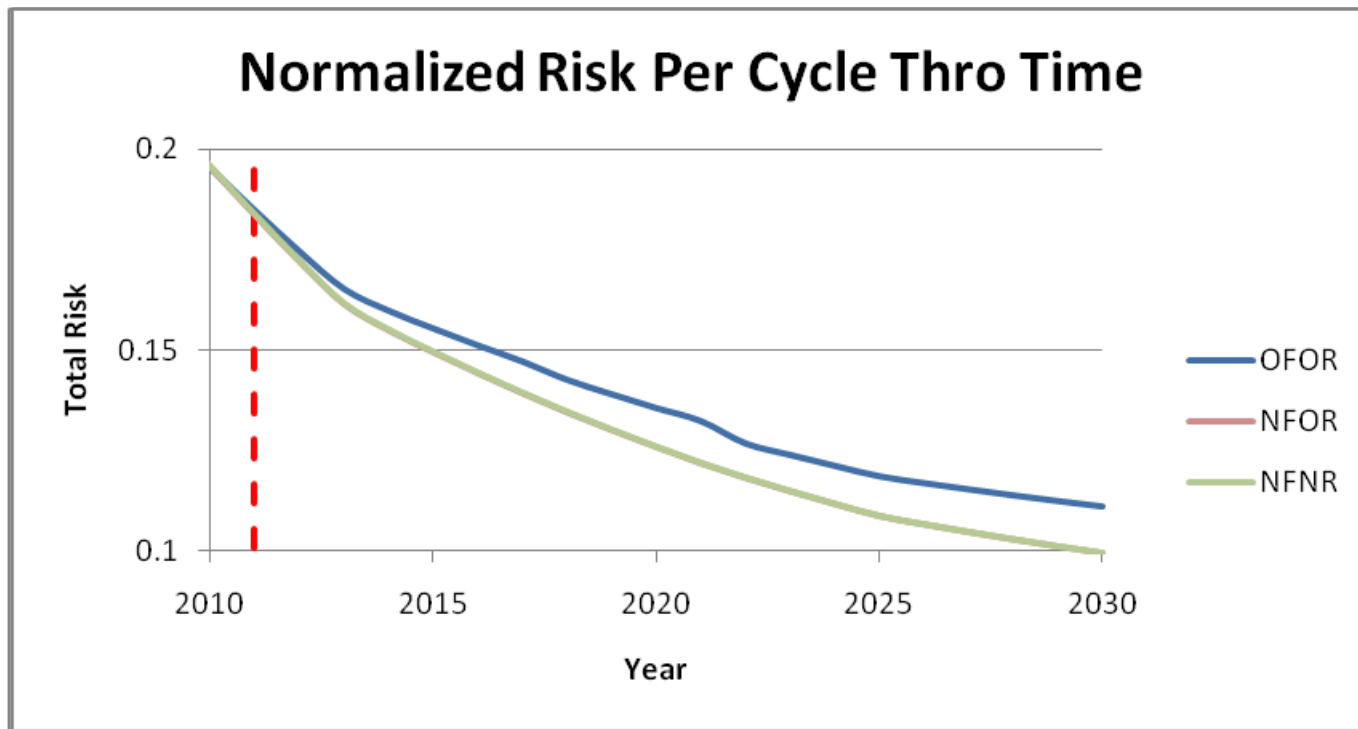
- In order to assess future trends, need three pieces of information
 - | Rate at which new aircraft are introduced
 - | Which aircraft are likely to be retired
 - | Which engine sizes will be required for replacement aircraft



- Assumed 25% of fleet will have been replaced by 2030; of which, 5% very large, 10% corporate, 10% regional

Risk Prediction for Next Two Decades

- Prediction performed for 3 main cases:
 - | 1; Old aircraft retire; replaced with existing fleet mix
 - | 2; Old aircraft retire; replaced with 2007 certificated products
 - | 3; Old aircraft retire; replaced with 2011 certificated products



Observations

- **Over the next 20 years the risk curve begins to asymptote**
- **This is a function of**
 - | **Increased number of fleet cycles year on year**
 - | **A greater proportion of the fleet being certificated to the same rule standard**
- **The degree of improvement for a rule change is very small**
 - | **This effect will be more marked as yearly fleet cycles increase i.e it becomes more difficult to achieve a significant fleet percentage for new products**
- **The effect of any rule change is not seen for ~20 years after it is made**
 - | **This effect will be more marked as yearly fleet cycles increase as above**

Conclusions

- **A method has been developed to enable numerate assessment of risk for different scenarios**
- **The results show that a change in engine certification bird rules will not deliver a significant risk reduction in the short to medium term**
 - | **More timely measures must therefore take priority**
- **Risk is a product of engine robustness and number of strikes per aircraft cycle – engine robustness is clearly levelling out**
 - | **The more effective risk reducer must be to reduce the number of strikes**
- **Product safety remains the number 1 priority within Rolls-Royce; the rule assessment process is properly supported**