Pairwise cobalt doping of boron carbides with cobaltocene

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I. INTRODUCTION

The ability to generate semiconducting grades of boron carbide films by plasma enhanced chemical vapor phase deposition (PECVD) of carboranes permits the development of corrosion resistant, high temperature devices with many applications including neutron detection.\(^1\) These boron carbides, of approximate stoichiometry “C\(_2\)B\(_{10}\)H\(_x\)" (where \(x\) represents up to \(\sim 5\)% molar fraction of hydrogen), exhibit a range of electronic properties (i.e., \(p\) type or \(n\) type) presumably as a result of differing polytypes.\(^6\) Successful \(n\)-type doping of the \(\beta\)-rhombohedral boron has been accomplished with dopants such as iron,\(^9\) vanadium,\(^12\) chromium,\(^12\) nickel,\(^13\) while cobalt,\(^12,13\) and zirconium,\(^12\) may be a \(p\)-type dopants. For the related boron carbides, nickel is certainly a \(n\)-type dopant,\(^14\) while cobalt may or may not\(^18\) be a \(p\)-type dopant of the boron carbides. Dopants such as Mg,\(^1\) Si,\(^1\) and Hg (Ref. 20) are not \(n\)-type dopants for boron carbide either, if they are even dopants in the conventional sense at all. Phosphorus, like cobalt, also may\(^21\) or may not\(^19\) be a \(n\)-type dopant of boron carbide. If cobalt is a successful dopant two questions surface, beyond those related to the question of the majority carrier introduced by cobalt doping: is the doping random, i.e., dilute,\(^2\) or do the dopants cluster as has been observed for cobalt dopants in some oxide dielectrics?\(^24\)

One possible route for cobalt doping of C\(_2\)B\(_{10}\)H\(_x\) semiconducting boron carbides is to include the cobalt metallocone or cobaltocene Co(C\(_5\)H\(_5\))\(_2\) (schematically shown in Fig. 1, left) simultaneously with a carborane source molecule, such as 1,7-closo-dicarbadodecaborane, sometimes known as metacarborane, during PECVD.\(^18\) This approach is similar to the successful nickel doping of boron carbides using nickelocene. Nickel, via nickelocene, was successfully introduced as a dopant in semiconducting boron carbides grown by PECVD from orthocarborane (closo-1,2-dicarbadodecaborane).\(^14\) Cobaltocene has been shown to successfully dope SnS\(_2\).\(^25,26\) Here we explore the site location of the cobalt in C\(_2\)B\(_{10}\)H\(_x\) semiconducting boron carbide.

II. EXPERIMENTAL

The doped boron carbide films used for the x-ray absorption near edge structure (XANES) and x-ray absorption fine structure (EXAFS) measurements were produced using PECVD with only metacarborane, cobaltocene and argon as the plasma reactor gases, as previously described.\(^18\) This PECVD approach is well established and has been successful in the fabrication of both heterojunction\(^1\) and homo-
junction diodes of boron carbide as well as diodes made from two polytypes of boron carbide.

X-ray photoemission spectroscopy (XPS) confirmed that cobalt is indeed incorporated in C_{2}B_{10}H_{14} boron carbide films after cobaltocene decomposition, in films formed from both metacarbaborane and cobaltocene decompositions. From the relative XPS intensities, we estimate that there is only about 0.5%–1.5% cobalt (or less) in these C_{2}B_{10}H_{14} films. The estimate may be higher than is the bulk concentration due to surface segregation and given that XPS is surface sensitive.

Co K-edge XANES and EXAFS spectra were collected at the DCM beamline at the Center for Microstructures and Devices (CAMD). Monochromatic light was obtained by using a double crystal monochromator of Lemonnier type, equipped with a Ge(220) crystal pair. The estimated energy resolution was approximately 2 eV. The higher energy harmonics were suppressed by detuning the second crystal of the monochromator on its rocking curve to deliver ~60% of maximum intensity at 1 keV above the edge. Spectra were acquired in the fluorescent yield mode, using a Ge detector (Canberra) with an energy resolution of ~300 eV. Due to the low Co concentrations, the data were not corrected for self-absorption. Two to five scans were collected to ensure reproducibility of the experimental data. The absolute energy scale was calibrated by assigning $E=7709$ eV to the first inflection point of the spectra taken from a Co metal foil. The EXAFS data were reduced according to the standard procedure. A typical $\chi(k)$ spectrum weighted by $k$ demonstrates good data quality up to $\sim 11$ Å⁻¹.

### III. EXTENDED ABSORPTION FINE STRUCTURE (EXAFS)

A magnitude of the Fourier transformed $k\chi(k)$ about the Co-based species in the PECVD grown boron carbide. The data are transformed for data taken from between 3.56 and 11.0 Å⁻¹. The major peak is due to contribution of Co–B(C) atomic pairs. The peak at $\sim 5$ Å is associated with Co–Co pairs.

Due to Co–X pairs (where X could be any of light scatters, such as B, C, N, and O) and due to multiple scattering contributions. Composition information, PECVD preparation conditions, and synchrotron photoemission results tend to eliminate any scatters other than boron and carbon. The peak at $\sim 5$ Å is associated with the Co–Co pairs. The absence of peaks at $R > 8$ Å indicates lack of long-range order periodicity. Indeed, the sample does not diffract elastically, and, therefore, is amorphous or at best quasiperiodic.

Contribution to the EXAFS from the major peak was isolated by a transformation to the $k$ space over the range of 0.9–2.3 Å. The resulting spectrum was fitted over the range of 4.5–10.5 Å⁻¹ in terms of two-shell model, allowing the interatomic distances, coordination numbers, and Debye-Waller (vibrational) factors to vary freely while constraining energy shifts, $dE_1 = dE_2$. Theoretical amplitudes and phase shifts were obtained from FEFF-3 (an atomic pair code) as the first iteration for the unknown structure and further improved by FEFF-8.2 (Ref. 29) as a three dimensional (3D) structure gained from analysis of the XANES (Sec. IV). A good quality fit was achieved (Fig. 3) for both B and C placed as the nearest neighbor atoms to cobalt. Structural parameters derived from the nonlinear fit are summarized in Table I. For the Co–Co contribution to the EXAFS, a good fit was obtained for one cobalt neighbor at 5.28±0.02 Å, as indicated in Fig. 4. Therefore, Co forms a dilute, but not random dopant, of boron carbide.

While our EXAFS data provide important structural parameters about the Co atoms in the amorphous phase, more information is needed to assign the cobalt binding sites. For this we employed first principles simulations of XANES to gain information about local 3D structure about Co atoms in boron carbide.

### TABLE I. Structural parameters of Co-based species derived from the nonlinear EXAFS fit. $S^2=0.85$. For the ranges of fit of 4.5–10.5 Å⁻¹ in the $k$ space and 0.9–2.3 Å in the $r$ space, the allowed number of fitting parameters is 7. Typical accuracy for DW factor is ~15%.

<table>
<thead>
<tr>
<th>Atomic pairs</th>
<th>Interatomic distance (Å)</th>
<th>Coordination number</th>
<th>Debye-Waller ($\AA^2$)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Co–B(C)</td>
<td>1.96±0.02</td>
<td>2±1</td>
<td>0.0034</td>
</tr>
<tr>
<td>Co–B(C)</td>
<td>2.10±0.02</td>
<td>6±2</td>
<td>0.0062</td>
</tr>
<tr>
<td>Co–Co</td>
<td>5.28±0.02</td>
<td>1±0.2</td>
<td>0.0047</td>
</tr>
</tbody>
</table>

![FIG. 2. A magnitude of the Fourier transform of $k\chi(k)$ about the Co-based species in the PECVD grown boron carbide. The data are transformed for data taken from between 3.56 and 11.0 Å⁻¹. The major peak is due to contribution of Co–B(C) atomic pairs. The peak at $\sim 5$ Å is associated with Co–Co pairs.](image)

![FIG. 3. Comparison of the Fourier filtered data (dashed line) with model involving two Co–B(C) pairs (solid line). Parameters of the model are given in Table I.](image)
The normalized Co K-edge XANES of Co-doped boron carbide, compared to the Co K-edge XANES from a Co metal foil, is shown in Fig. 5. Strong hybridization between cobalt and the inorganic host matrix is evident: the Co-doped boron carbide grown by PECVD exhibits a surprisingly strong pre-edge feature (≈20%–30% of intensity obtained from the normalized XANES from a Co foil). Pre-edge structures for cobalt (and other 3d transition metals) are usually associated with transitions to unoccupied Co 4p states hybridized with unoccupied 3d states. The pre-edge structure is mostly due to transitions to empty states formed by hybridization of on-site Co 4p with off-site states of not too distant neighboring atoms (possibly even the d states of not too distant Co atoms, paired as noted above).

XANES is sensitive to both electronic and local structures. The latter sensitivity is employed to “refine” the structure about the Co atoms. Unlike EXAFS, the present state-of-the-art XANES theory is not developed enough to perform direct fits to the experimental XANES data. We will follow the common practice of reproducing major features and trend of changes in experimental spectra through model calculations. XANES simulations require knowledge of structure to assemble a cluster of atoms about absorption site. Even for clusters of average sizes, the total number of structural parameters far exceeds the plausible number of parameters that XANES computations can afford. Rather than provide \{X, Y, Z\} for each atom in the cluster, different types of atomic arrangements, characterized by distinctive 3D group(s) of atoms, have been considered below. Radial spacing information from the Co K-edge EXAFS was used as a constraint in the XANES simulations.

To model the experimental Co K-edge XANES spectrum, the muffin-tin potentials were constructed for each specific cluster of atoms assembled, as described below. The x-ray absorption cross sections were calculated in the dipole approximation with a basis of s, p, d, and f scattering states at each site. Two static limits, namely, fully relaxed Z+1 potential and unrelaxed Z potential approximations, were considered. The fully relaxed potential brings about a rigid downward energy shift of ≈1 eV and slightly increases the intensity of the peaks just above the absorption threshold. A modified DLXANES code, carrying out a direct inversion of the scattering matrix, was used. To compare the calculated spectra with experiment (Figs. 6–8), the former were convo-
As we have noted above, EXAFS suggests a pairwise doping of the boron carbides, with Co–Co interatomic distance of $\sim 5.28 \text{ Å}$ and coordination number of $\sim 1$. Both XANES and EXAFS are additive, meaning that total absorption cross section is a sum of partial contributions of distinctive sites,

$$\text{XANES}_{\text{tot}}(E) = 0.5[\text{XANES}_1(E) + \text{XANES}_2(E)],$$

where XANES$_1(E)$ and XANES$_2(E)$ are contributions due to the Co(1) and Co(2) sites.

In considering the wide variety of XANES simulations undertaken, those that considered different types of single Co-site carborane or cobaltocene based clusters must be considered possible but incomplete. This is based on comparing spectroscopic signatures based from these cluster models with the experimental Co K-edge XANES used as a reference sample. In considering clusters formed from possible residual fragments of the two constituents used to produce Co-doped boron carbides, cobaltocene and carborane molecules, we found little agreement with experiment. The XANES of dehydrogenated cobaltocene (long dashed line in Fig. 6) and its fragment, less the hydrogen, shown in Fig. 1 (short dashed line), do not reproduce the experimental spectrum (“wide” dots). The XANES of cyclopentadienal cobalt (dot-dashed line), with the Co–C distance allowed to relax to $2.1 \text{ Å}$ to satisfy the results derived from EXAFS, shows a somewhat better resemblance to the experimental data. No other clusters involving cobaltocene fragments produce a better match. Alternatively, Co could favor a site position in close proximity to the boron (carbon) atoms in the carborane cage (Co cannot be inside the icosahedral cage due to size constraints). Hydrogen is lost preferentially from an adjacent carbon and boron site in the decomposition process, as, so these exopolyhedral sites are clearly available as coordination sites for cobalt. The coordination number of $\sim 3$ is, however, too low to satisfy the EXAFS results unless the cobalt is located between two carborane cages (double dot dashed line in Fig. 6) or adopts an endopolyhedral position occupying an apical position within the cage (solid line). The latter certainly would give the cobalt a fivefold coordination to the nido-carborane CB$_{11}$ cage similar to a number of known metallaboranes.

In this case, there is a conversion of adjacent icosahedra by removal of a B, BH, C, or CH vertex, followed by introduction of the (C$_2$H$_2$)Co vertex. This should be a facile reaction. The preservation of the icosaheiral cage in our semiconducting boron carbides is suggested by the correspondence between the dipole and the alignment of the chemical potential for the dehydrogenated boron carbide, as well as some structural studies.

The structures summarized in the top right of Figs. 6 might be altered so as to have the cobalt capped with one to two C or B atoms with a few terminating hydrogens, as indicated in Fig. 7. While the possible variations of these structures are incomplete, enumerating more variations is not a valuable exercise: the sensitivity of the Co K-edge XANES to these atomic arrangements is insufficient (as seen in Fig. 7) and improved agreement with experiment is unlikely. We conclude that (among single-site Co atom arrangements) Co–CB$_{10}$H$_x$ or Co–C$_3$B$_9$H$_y$, capped with one to two C or B...
atoms with few hydrogens provides reasonably good fit to the experimental XANES. Note that while single Co-site based clusters may account for all spectral features observed in the experimental XANES, i.e., $\chi\text{XANES}_{\text{exp}}(E) - \chi\text{XANES}_{\text{th}}(E)$, this implies that $\chi\text{XANES}_{\text{exp}}(E) - \chi\text{XANES}_{\text{th}}(E)$ in Eq. (1). That is to say that the XANES spectra of presumably two nonequivalent Co sites are similar to each other that, in turn, indicates similarities in local atomic structures about Co(1) and Co(2) sites.

To build the distinctive structures that satisfy both the EXAFS experimental observations (the Co–B interatomic distance of 2.1 Å and the Co–Co interatomic distance of 5.28 Å) and our XANES results for single-site Co clusters (Fig. 7) implies that at least two icosahedral cages are involved. Limiting ourselves to cluster models with two cages or some cobaltocene and metacarbaborane nanofragments, there are two distinctive types of structure meeting all the above requirements: two adjoined CoCB$_{10}$H$_x$ cages (Fig. 8) or two CoCB$_{20}$H$_x$ cages are bridged via few organic (B, C, and H) residual species (not shown). Both models imply that the pairwise Co doping promotes polymerization of the icosahedral cages. Among the many models tested, the structure shown in Fig. 8 gives rise to the model Co K-edge XANES spectrum, which is most similar to the experimental XANES spectrum. In analogy to the results presented in Fig. 7, the Co atoms may or may not be capped with one to two C or B atoms and with few hydrogens.

The positions of the XANES features, labeled $A_1$, $B$, $C_1$, and $D$ in Fig. 8, can be reasonably explained in terms of single-electron multiple scattering calculations. The intensities of the pre-edge peak at 7709 eV and the $A_1$ feature are too large to be in complete agreement with experiment. The $A_2$ (at $\sim$7720 eV) and the $C_1$ features (approximately 7 eV above the main peak), that are seen in experiment, are also missed in the model spectrum. The experimental $C_1$ feature could be a shake up in origin.36

Differences between the cluster model calculations and experiment may be understood from the fact that we have a very low concentration of cobalt in a material with little long-range order. A mixture of similar types of cobalt pairing sites is likely not recovered fully in the model calculations. Many electron effects are also not included. In addition, the non-self-consistent field potentials used, to save computation time, do have a number of limitations. In spite of these considerations, this effort provides a better insight into the local structure of icosahedral boron carbides than previous NEXAFS studies.37,38 Unlike some predictions,31 the data presented here provide some evidence that the icosahedral cage is preserved in the PECVD grown C$_2$B$_{10}$H$_x$ semiconducting boron carbides. The pairing of the cobalt atoms, but not in close proximity, suggests a role for strain or extended orbitals. For example, HgBa$_2$CuO$_4$ seems to involve orbitals that extend beyond third-nearest-neighbor atoms.39 The nature of the pairwise interaction of cobalt needs to be determined.

**V. SUMMARY**

Local atomic structure about the Co atoms in the Co-doped PECVD grown “C$_2$B$_{10}$H$_x$” semiconducting boron carbides has been determined from combined Co K-edge EXAFS and XANES analyses. EXAFS results indicate that Co has 6±2 neighbors at 2.10±0.02 Å and 2±1 neighbors at 1.96±0.02 Å. EXAFS cannot distinguish whether Co is surrounded by boron or carbon atoms. Pairwise Co doping is seen to occur with Co atoms 5.28±0.02 Å apart.

First principles Co K-edge XANES calculations permit us to recover chemical composition and three dimensional local structure about the Co atoms. The Co atoms are found to be fivefold boron coordinated and are chemically bonded to the icosahedral cages of B$_6$C$_2$H$_x$ or B$_9$C$_2$H$_x$ as shown in Fig. 8. This and structurally similar types of cobalt pairing sites (with two icosahedral cages involved) are embedded into the boron carbide matrix. Co K-edge XANES and EXAFS are not sensitive enough to the hydrogen atoms and hydrogen location and stoichiometry cannot be reliably determined.

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