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## Oxidation of metals at the chromium oxide interface

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Metal thin-film deposition, over the  $\text{Cr}_2\text{O}_3$  surface of  $\text{CrO}_2$  thin-film substrates, exhibits a redox reaction at the interface. The transition metal forms an oxide in combination with the reduction of the near-surface chromium oxide to  $\text{Cr}_2\text{O}_3$ . The insulating barrier layer  $\text{Cr}_2\text{O}_3$  increases with the formation of  $\text{Pb}_3\text{O}_4$  in  $\text{Pb}/\text{Cr}_2\text{O}_3/\text{CrO}_2$  and  $\text{CoO}$  in  $\text{Co}/\text{Cr}_2\text{O}_3/\text{CrO}_2$  junctions, respectively.

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Electric transport in ferromagnetic–insulating–ferromagnetic (FM–I–FM) systems has attracted a lot of attention since 1995.<sup>1,2</sup> If the insulating layer is thin enough (less than 2 nm), the electron tunneling probability becomes significant. Changes of the resistance, typically 20% as a function of the applied field, have been observed in magnetic junctions, though values as high as 400% are known. Existing junction magnetoresistance data are mostly restricted to  $\text{Al}_2\text{O}_3$  oxide as the insulating barrier layer, though a number of other oxide barrier layers,<sup>3</sup> including  $\text{Cr}_2\text{O}_3$ <sup>4,5</sup> have been recently explored.

Chromium oxides have been seriously considered as spin-polarized electron injectors to spin-tunnel junctions.<sup>4–7</sup> Nonetheless, Co oxidation at NiO–oxide interfaces is now fairly well established.<sup>8–10</sup> This raises significant questions about the composition of insulating oxide barrier layers and the coupling of the ferromagnet at the barrier interface. Oxide magnetic/insulator superlattices consisting of  $\text{Fe}_3\text{O}_4/\text{NiO}$ ,<sup>11–13</sup> and  $\text{NiO}/\text{CoO}$ <sup>14–16</sup> have been fabricated but superexchanges appear to be suppressed in the insulating systems and the interlayer coupling is confined primarily to the interface region and therefore sensitive to interface morphology.<sup>8–10</sup> Because of the interest in both superconductor–insulating–ferromagnetic<sup>4</sup> and FM–I–FM<sup>1–3</sup> junctions, we have examined the reduction and oxidation reaction that accompanies the deposition of both a superconductor (Pb) and a transition metal ferromagnet (Co) on the stable  $\text{Cr}_2\text{O}_3$  insulating surface of  $\text{CrO}_2$ .

$\text{Cr}_2\text{O}_3/\text{CrO}_2$  samples were made by two techniques. In one approach, samples were made of a thin Cr film (30 nm thick) sputtered on a clean Si wafer and oxidized in partial oxygen pressure. We reproduced the synthesis route of Rowell and Shen,<sup>17</sup> with the samples heated 14 h at 470 K in 730 mbar oxygen partial pressure. The observed current–voltage curve of the resulting film was strongly reminiscent of the so-called “giant resistance peak” observed by Rowell and Shen on Cr–I–Ag tunnel junctions.<sup>17</sup> The insulator “I” in

their junctions was also fabricated by oxidation of a Cr film, and the anomaly attributed to the presence of magnetic  $\text{CrO}_2$  and  $\text{Cr}_2\text{O}_3$ . Angle-resolved x-ray photoemission (ARXPS) investigations of these films,<sup>18</sup> allowed us to differentiate between  $\text{CrO}_2$  and  $\text{Cr}_2\text{O}_3$ . We find a mixture of these two oxides, being phase separated after longer annealing times, and becoming a superposition of  $\text{CrO}_2$  and  $\text{Cr}_2\text{O}_3$  thin films after even longer annealing. The observed resistance per unit area down values of  $500 \text{ k}\Omega/\mu\text{m}^2$  was surprisingly low for such thick barriers.<sup>19</sup> Our measurements indicate that this thickness is more likely corresponding to a conducting thin (4–5 nm)  $\text{CrO}_2$  film covered by a thinner (1–2 nm)  $\text{Cr}_2\text{O}_3$  insulating barrier.<sup>20</sup> In our other approach to  $\text{CrO}_2$  thin-film fabrication, the  $\text{CrO}_2$  thin films were fabricated by epitaxial growth through chemical vapor deposition, with  $\text{CrO}_3$  as the molecular precursor, on single-crystal rutile  $\text{TiO}_2(100)$  substrates. Increasing temperature leads to decomposition of  $\text{CrO}_3$  but at 390 °C, the reaction leads to growth of a stable  $\text{CrO}_2$  phase. The x-ray diffraction data exhibits the sharp diffraction lines characteristic of high quality epitaxial  $\text{CrO}_2$  thin films grown on  $\text{TiO}_2(100)$ .

Prior to ARXPS studies, samples were cleaned by sputtering and annealing to remove surface contamination.<sup>5,18,20</sup> From the outset, i.e., from the initial stages of surface preparation, the core-level binding energies indicated that the stable surfaces were  $\text{Cr}_2\text{O}_3$ . X-ray photoemission (XPS) measurements were obtained using the  $\text{Mg K}\alpha$  line radiation (1253.6 eV). Both the  $\text{Cr } 2p$  and  $\text{O } 1s$  core levels were investigated as a function of emission angle for the various thin film samples, along with the  $\text{Pb } 4f$  and  $\text{Co } 2p$  core levels following metal deposition. The emission angle is defined with respect to the surface normal, and binding energies are reported with respect to the Fermi level of the metal (Au, Co, Ta, and Pb) in intimate contact with the sample and compared with binding energies similarly assigned. Photoemission final state effects, similar to surface photovoltage effects, have been extensively characterized and eliminated.<sup>5</sup> Valence-band spectra were obtained using He II ( $h\nu = 40.8 \text{ eV}$ ), at room temperature as well, and the photoelectrons were collected normal to the surface.

The ARXPS  $\text{Cr } 2p$  data for different  $\text{Cr}_2\text{O}_3/\text{CrO}_2$  samples, both following the preparation of the clean stable  $\text{Cr}_2\text{O}_3$  surface oxide, and following the deposition of Pb and

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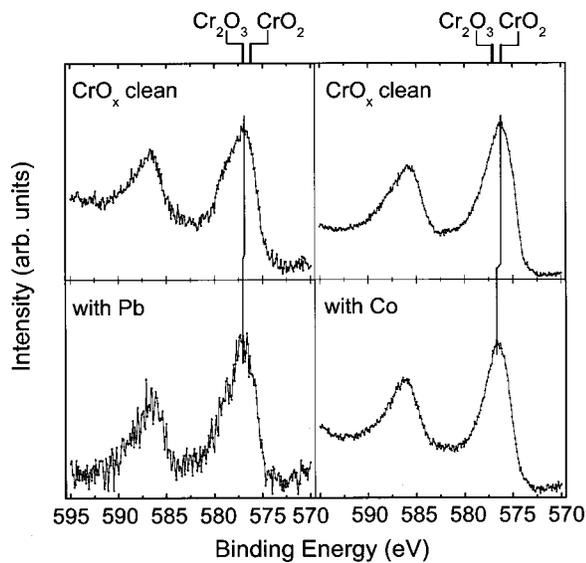


FIG. 1. Room-temperature  $Cr 2p$  core-level XPS taken on a different sample surface at normal emission angle. The literature values of  $Cr 2p_{3/2}$  binding energy for both  $Cr_2O_3$  and  $CrO_2$  are marked on the top. Left-hand side upper panel is the XPS data for clean  $CrO_x$  surface and the left-hand side lower panel is the XPS data for the  $CrO_x$  sample with Pb evaporated. Right-hand side upper panel also shows the data for clean  $CrO_x$  surface and the right-hand side lower panel shows the data for the  $CrO_x$  with Co evaporated on the top.

Co, are plotted in Fig. 1. Pb was evaporated on top of samples fabricated by the approach of Rowell and Shen,<sup>17</sup> while the Co was evaporated on the epitaxial  $Cr_2O_3/CrO_2$  samples on single-crystal  $TiO_2$ . As expected,  $Cr 2p$  core-level spectra show that the clean surface is dominated by the stable  $Cr_2O_3$  surface oxide. The binding energy of the major  $Cr 2p_{3/2}$  core-level contribution in most of our thin-film samples is about  $576.8 \pm 0.2$  eV which generally corresponds to the accepted binding energy for  $Cr_2O_3$  oxide.<sup>21</sup> The other  $Cr 2p_{3/2}$  core-level peak contributions are generally somewhat lower (but very strong in the  $CrO_2$  grown on  $TiO_2$ ), at about  $576.3 \pm 0.3$  eV, and this suggests the  $CrO_2$  oxide.<sup>22</sup> The presence of both  $CrO_2$  and  $Cr_2O_3$  oxide phases in the surface region is more apparent in the oxygen core-level spectra.

With transition metal deposition on the  $Cr_2O_3/CrO_2$  samples, there are two obvious changes  $Cr 2p_{3/2}$  (and  $Cr 2p_{1/2}$ ): first, the shift of the  $Cr 2p_{3/2}$  peak to higher binding energies with thin Pb or Co deposition, and second, the full width at half maximum (FWHM) decreases with Pb or Co deposition (Fig. 1). This is very apparent for Co deposited on top of the  $Cr_2O_3/CrO_2$  thin film. Before Co growth, the binding energy of  $Cr 2p_{3/2}$  is  $576.3 \pm 0.2$  eV but with a large FWHM, indicative of a thin layer of  $Cr_2O_3$  residing on top of  $CrO_2$ .<sup>18</sup> After deposition of the equivalent of 3 monolayers (ML) of Co, the  $Cr 2p_{3/2}$  binding energy increases to  $576.7 \pm 0.2$  eV with smaller a FWHM. This binding energy is more representative of the  $Cr_2O_3$  phase and the smaller FWHM indicates a decreased amount of the  $CrO_2$  phase superimposed in the spectra. This indicates that either some  $CrO_2$  has been reduced to the native  $Cr_2O_3$  increasing the amount of  $Cr_2O_3$  or, because of the limited mean-free path, the deposition of Co or Pb diminished the sampling of the  $CrO_2$  that lies below the native  $Cr_2O_3$  oxide at the metal/

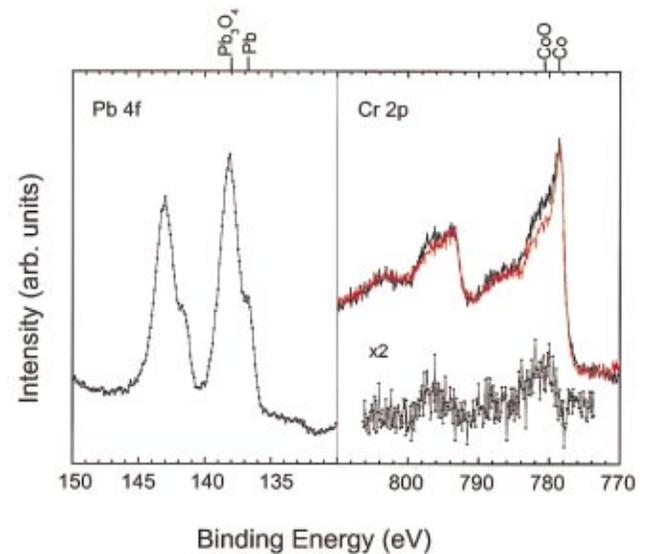


FIG. 2. (Color) Left-hand side panel shows the core-level XPS of  $Pb 4f$  taken at room temperature with normal emission angle. Right-hand side panel shows the ARXPS of  $Co 2p$  at room temperature. The black curve is the spectrum taken at normal emission angle while the red curve is the spectrum taken at  $60^\circ$  emission angle and the difference of these two spectra is plotted in the bottom.

oxide interface. A combination of both effects is also possible.

Both Pd and Co oxidize at the  $Cr_2O_3$  interface, upon deposition. As seen in the left-hand side panel of Fig. 2, core-level photoemission of both  $Pb 4f_{7/2}$  and  $4f_{5/2}$  show sharp peaks combined with a significant shoulder instead of the simple expected  $4f$  doublet. The binding energy for the main core-level feature  $Pb 4f_{7/2}$  is  $131.1 \pm 0.2$  eV corresponds to the accepted binding energy for  $Pb_3O_4$ <sup>23</sup> and the binding energy of the accompanying shoulder is  $136.7 \pm 0.2$  eV, which is the core-level binding energy expected for metallic Pb.<sup>24</sup>

Evidence of CoO formation at the  $Co/Cr_2O_3$  interface, for  $CrO_2$  epitaxial samples, is found after the deposition of 3 monolayer Co. The  $Co 2p_{3/2}$  XPS spectra, for both normal emission angle (black) and  $60^\circ$  emission (red), plotted in Fig. 2, exhibit two strong overlapping features. The binding energy of  $Co 2p_{3/2}$  major peak, at  $776.8 \pm 0.2$  eV, corresponds to the metallic Co binding energy.<sup>25</sup> The  $2p_{3/2}$  core-level feature at  $780.2 \pm 0.2$  eV is generally associated with the binding energy of CoO.<sup>26</sup> The relative intensities of these two features depends upon the emission angle, and as the emission angle increases and photoemission becomes more surface sensitive, the high binding energy  $Co 2p_{3/2}$  core level decreases relative to the other  $Co 2p$  core-level features. Since the  $Co 2p_{3/2}$  core-level feature at  $780.2 \pm 0.2$  eV is suppressed at the larger emission angles, it is clear that CoO resides below the metallic Co, or rather, Co oxidizes at the interface between Co and  $Cr_2O_3/CrO_2$ .

From Fig. 1, we conclude that Pb undergoes oxidation to  $Pb_3O_4$  at the  $Pb/Cr_2O_3$  interface while Co is oxidized into CoO at the interface between Co and  $Cr_2O_3/CrO_2$ . For both  $Pb/Cr_2O_3/CrO_2$  and  $Co/Cr_2O_3/CrO_2$  junctions, chemical mass balance requires that the oxidation of the Pb or Co must be accompanied by either reduction of  $CrO_2$  to  $Cr_2O_3$ , with an associated increase in the  $Cr_2O_3$  layer thickness and oxy-

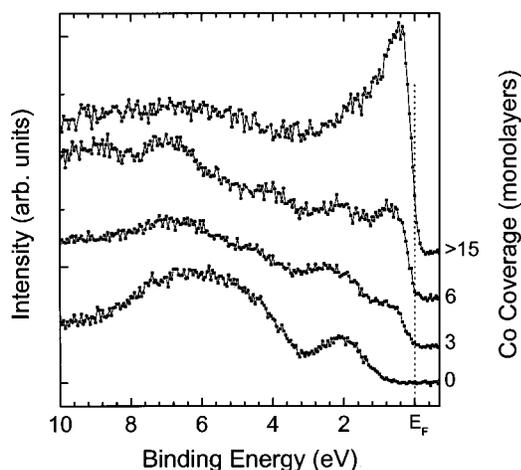


FIG. 3. Valence-band photoemission spectra taken at room temperature with normal emission angle are plotted as a function of increasing Co coverages on the surface of the  $\text{Cr}_2\text{O}_3/\text{CrO}_2$  samples. The Co coverage is indicated in ML.

gen transport to the interface, or reduction of the  $\text{Cr}_2\text{O}_3$  to a suboxide. There is little evidence to support the latter redox reaction, but it can not be wholly excluded by the data presented here.

Although Pb and Co at the interfaces of  $\text{Pb}/\text{Cr}_2\text{O}_3/\text{CrO}_2$  and  $\text{Co}/\text{Cr}_2\text{O}_3/\text{CrO}_2$  junctions are oxidized, the surface of Pb or Co top layer is metallic if Pb or Co film deposition is sufficiently thick. The evolution of the valence-band ultraviolet photoelectron spectra, with different Co coverages on  $\text{Cr}_2\text{O}_3/\text{CrO}_2$ , is shown in Fig. 3. For a clean  $\text{Cr}_2\text{O}_3/\text{CrO}_2$  surface (zero monolayers Co coverage), the spectrum is the typical  $\text{Cr}_2\text{O}_3/\text{CrO}_2$  valence-band spectrum.<sup>5,18</sup> With increasing Co coverage, the bands at 4 to 8 eV from Cr–O  $2p$  hybridization bands, and the band at 2 eV binding energy dominated by the Cr  $3d$  orbitals, are suppressed while a strong feature at about 1 eV becomes very prominent and the density of states at Fermi energy is increasingly well established. At Co coverages above 15 ML, the overlapping Co  $3d$  bands around 1 eV binding energy are dominant and show the sharp Fermi edge characteristic of a metal. These photoemission spectra of the thick cobalt films on  $\text{Cr}_2\text{O}_3/\text{CrO}_2$  surface are characteristic of clean Co where the occupied  $3d$  bands dominate the region near the Fermi level in photoemission as both predicted<sup>27</sup> and commonly observed in other photoemission experiments.<sup>28,29</sup>

In summary, we have used both ARXPS and ultraviolet photoemission to study the metal to chromium oxide interface. Both Pb and Co oxidize at the interface, and in the context of previous work investigating the Co/NiO interface, it must be now recognized that many metal to metal–oxide interfaces involve further oxidation and reduction making

such interfaces very heterogeneous. The interpretation of junction magnetoresistance results must now assume that ferromagnetic metals will NOT generally form abrupt interfaces with transition metal oxide dielectric barriers.

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