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OPEN

Insect pest management with sex pheromone precursors from engineered oilseed plants

Hong-Lei Wang¹✉, Bao-Jian Ding¹, Jian-Qing Dai², Tara J. Nazarene³, Rafael Borges⁴, Agenor Mafra-Neto⁵✉, Edgar B. Cahoon³✉, Per Hofvander⁶✉, Sten Stymne⁶ and Christer Löfstedt¹✉

Pheromones have become an environmentally friendly alternative to conventional insecticides for pest control. Most current pheromone-based pest control products target lepidopteran pests of high-value crops, as today's manufacturing processes cannot yet produce pheromones at low enough costs to enable their use for lower-value crops, especially commodity crops. *Camelina sativa* seeds genetically modified to express (Z)-11-hexadecenoic acid, a sex pheromone precursor of several moth species, provided the oil from which the precursor was isolated, purified and transformed into the final pheromone. Trap lures containing this pheromone were then assessed for their capacity to manage moth pests in the field. Plant-derived pheromone lures proved equally effective as synthetic pheromone lures in monitoring the diamondback moth, *Plutella xylostella*, in cabbage and disrupting mating of cotton bollworm, *Helicoverpa armigera*, in common bean fields. Our study demonstrates the biological efficacy and economic feasibility of pheromone production in plant factories by metabolic engineering of an oilseed crop.

Herbivorous insects cause losses of more than one-fifth of the world's total crop production annually¹, losses projected to increase due to global warming². Conventional chemical insecticides are extensively used for crop protection, with 400,000 tonnes of active ingredients (AIs) applied per year globally^{3,4}, causing severe adverse impacts on ecosystems and public health⁵. Rapid evolution of resistance to insecticides makes pest control ever more challenging, as it requires the use of increasing doses of pesticides per treated area to achieve pest suppression^{5,6}. For example, the Arthropod Pesticide Resistance Database (<http://www.pesticideresistance.org>) reports 879 cases of resistance to 52 different insecticide AIs by cotton bollworm, *Helicoverpa armigera* (Hübner) (Lepidoptera: Noctuidae), a worldwide key pest of row crops, and 980 cases of resistance to 101 AIs by diamondback moth, *Plutella xylostella* (L.) (Lepidoptera: Plutellidae), a global key pest of brassicas. Public concerns about insecticide residues in food and adverse impacts of pesticides on fragile ecosystems have increased market demand for safer, more environmentally friendly bio-based pesticides¹.

To address these concerns, many countries have imposed regulations aimed at reducing reliance on neuroactive insecticides for pest control⁷, creating an opportunity for alternative pest control technologies to gain a commercial foothold. One particularly promising strategy is the use of sex pheromones to prevent or mitigate damage by insect pests, through monitoring, mass trapping or mating disruption^{8–10}. Sex pheromones are relatively species-specific chemical signals that elicit behavioural or physiological reactions in individuals of the same species. Their species specificity, often achieved by a combination of structurally similar molecules in a precise ratio, is related to their roles in mate communication and reproductive isolation¹¹. To date, mating disruption using sex pheromones has found its readiest market in high-value horticultural

fruit and nut crops but has also been put to use in forestry and stored products¹⁰.

The global market for insect pheromones in agriculture is projected to reach US\$5.7 billion by 2025 and US\$7.2 billion by 2027 (<https://www.marketresearch.com>; <https://www.reportlinker.com>). Adoption of mating disruption solutions for pest control in high-value specialty crops, such as fruits, vegetables and nuts, has steadily increased over the past few decades^{7,12,13}. However, pheromone-based pest control is still rare in many economically important crops, especially row crops that are cultivated in large expanses, such as soybean, maize and cotton. This is largely due to the high cost of conventional chemical synthesis of the pheromone AIs, which puts mating disruption solutions beyond the financial reach of growers of lower-value crops^{12,14,15}.

To lower the cost of pheromone synthesis and promote their wider use in agricultural pest management, several alternative bio-based methods of pheromone production have been evaluated, starting with proof-of-concept metabolic engineering studies conducted in baker's yeast, *Saccharomyces cerevisiae*^{14,16}, to modify it to produce certain moth pheromones. Use of transgenic plants to, in essence, 'grow' pheromone precursors or components represents an additional green chemistry alternative to synthetic pheromone production. This not only reduces the cost of these production processes but also eliminates the need for the petroleum-based and other chemical feedstocks used in conventional pheromone synthesis. In tobacco, *Nicotiana benthamiana*, Ding et al. transiently introduced up to four genes coding for consecutive biosynthetic steps, successfully producing multi-component sex pheromones used by two small ermine moths, *Yponomeuta evonymella* and *Y. padella*¹⁷. Mixtures of acetylated fatty alcohols derived from the tobacco leaves trapped male moths of the target species as effectively as synthetically produced

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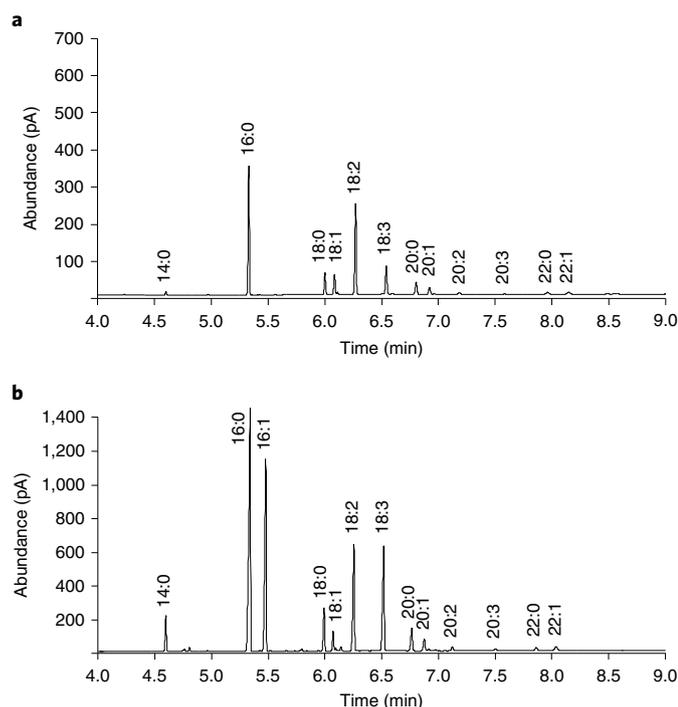


Fig. 2 | Transformation of Camelina. **a**, Representative chromatogram of fatty acid composition in seeds of a high palmitic acid-producing plant expressing a CpuFatB thioesterase, analysed by gas chromatography with a flame ionisation detector (GC-FID). **b**, Representative GC-FID chromatogram of fatty acid composition in T_2 seeds of a CpuFatB+AtrD11 line producing the target acid Z11-16:Acid (16:1). Peaks in the chromatograms are labelled with standard abbreviations for fatty acids in the form of their methyl esters, indicating the number of the carbon atoms in the acyl chain and the level of unsaturation. For example, 14:0 stands for methyl tetradecanoate, 16:1 is methyl (Z)-11 hexadecenoate and 18:2 is methyl linoleate.

gland-specific fatty acyl-CoA desaturase Atr Δ 11 cDNA from the navel orangeworm, *Amyelois transitella*. For these experiments, the Atr Δ 11 cDNA was placed under control of the soybean seed-specific glycinin-1 promoter and assembled into a binary vector, with selection conferred by constitutive expression of a resistance gene for the herbicide phosphinothricin (or Basta) (Supplementary Fig. 1). Following *Agrobacterium tumefaciens*-mediated transformation of the high palmitic acid Camelina line with the T-DNA from the Atr Δ 11 cDNA-containing binary vector, phosphinothricin-resistant independent lines (namely T_1) were identified, which produced T_2 seeds. The T_2 seeds were screened for (Z)-11-hexadecenoic acid production (Figs. 1 and 2a,b and Table 1). The average production of the target acid, Z11-16:Acid in T_2 seeds from 16 positively transformed plants was $10.5 \pm 0.5\%$ (mean \pm standard error of the mean (SE), weight percent throughout the text) (Fig. 3a). Large individual variation of the target acid production among T_2 seeds was observed (Supplementary Fig. 2). For example, from one of the promising transformants, CpuFatB+AtrD11_#37, which produced a relatively high content of Z11-16:Acid, the percentage of Z11-16:Acid ranged from 3.5% to 24.4% among 25 individually analysed seeds. Seeds from this plant together with two other transformants, namely CpuFatB+AtrD11_#33 and CpuFatB+AtrD11_#40, were grown and selfed to obtain T_3 seeds (Fig. 3b). Through this process, we obtained homozygous T_4 seeds with an average of $22.1 \pm 0.7\%$ of the target acid and greatly reduced individual variation (Fig. 3c and Table 1).

Seed propagation in open fields. Depending on the region and mode of cultivation, two to three generations of Camelina may be sown and harvested in a single year. An initial propagation trial of *C. sativa* in open fields was performed in eastern Nebraska (USA) in 2016, sowing 15.5 g of T_3 seeds from a positive transformant line. Approximately 0.3 kg of T_4 seeds were produced from this field trial, containing $\sim 9\%$ of the target Z11-16:Acid of the total fatty acids.

Separately, T_4 plants originated from CpuFatB+AtrD11_#37 were propagated in a greenhouse in Lund (Sweden) to produce T_5 seeds (containing $12.7 \pm 0.6\%$ of the target acid, Z11-16:Acid) and T_6 seeds ($15.8 \pm 1.2\%$ Z11-16:Acid) for larger open field propagation. In 2018, 62.5 g of T_5 seeds were sown in Nebraska and 121 g of T_6 seeds in Borgeby, Skåne (Sweden), respectively. Propagation in Nebraska produced ~ 1.8 kg of T_6 seeds ($12.7 \pm 1.7\%$ Z11-16:Acid), whereas propagation in Borgeby produced 5.5 kg of T_7 seeds ($19.2 \pm 0.4\%$ Z11-16:Acid).

Seed oil processing and transformation of acid to pheromones.

The field-harvested seeds containing the target acid were segregated into batches corresponding to each open field propagation trial, and the oil of each batch was extracted and purified. The fatty acid components of the crude seed oil were first converted into their corresponding methyl esters and separated based on carbon-chain length via short-path distillation (Fig. 4a). This procedure removed the majority of C_{18} and longer compounds, especially those with full saturation and monounsaturations. The short-path distillates were then subjected to urea complexation²⁴ to remove most of the remaining saturated components (Fig. 4b).

Batch 1. From the 0.3 kg of T_4 seed material from the Nebraska 2016 open field propagation, ~ 60 g fatty acid methyl esters (FAMES) were obtained, with 9.0% Z11-16:Acid. After short-path distillation and urea complexation, AgNO₃-silica gel column chromatography was applied to produce a fraction containing 38% Z11-16:Acid. An aliquot of this fraction was further fractionated on argentation thin layer chromatography (TLC) to produce a second fraction containing 83% Z11-16:Acid. The samples were subsequently reduced to corresponding alcohols and then converted to aldehydes and acetates (Supplementary Fig. 3) for trapping/monitoring activity field assay.

Batch 2. Another batch of seed oil was obtained from a combination of 1.8 kg T_6 seeds from Nebraska and 2.5 kg T_7 seeds from Skåne. Approximately 1 kg of FAMES was obtained after base methanolysis, and subsequently, 240 g of the short-path distillates containing most of the C_{16} components were subjected to urea complexation. After urea complexation, a total of 182 g FAMES containing ~ 82 g of Z11-16:Acid was obtained in two purity levels, 40% and 65%, with some non-target common fatty acids as the major impurities. From this batch, ~ 144 g FAMES were used for reduction, resulting in 126 g of corresponding alcohols, and out of that, 73 g alcohols were converted into aldehydes, which resulted in a total of 30 g of the AI Z11-16:Al at two purity levels, 45% and 75%, for the trap shutdown activity field assay (Supplementary Fig. 4).

Field activity evaluation. Pheromone from Batch 1 was assessed for its field monitoring trap activity against *P. xylostella*, and pheromone from Batch 2 was tested in a field trap shutdown trial with *H. armigera*. The activity of plant-derived pheromone for trapping of *P. xylostella*, a global pest of the genus *Brassica*, was tested in early 2017 in a choy sum field (*Brassica rapa* var. *parachinensis*) in Guangzhou, China. The sex pheromone of this species is a mixture of (Z)-11-hexadecenal (Z11-16:Al), (Z)-11-hexadecenyl acetate (Z11-16:OAc) and (Z)-11-hexadecenyl alcohol (Z11-16:OH), with a variable blend ratio among different geographical populations of the insect^{25–27}. The plant-derived pheromones from Batch 1 were maintained at two purity levels, high (83%) and low (38%). Each purity level was adjusted to replicate the sex pheromone

Table 1 | Fatty acid compositions (wt%) of seed lipids in wild type and transgenic Camelina-expressing CpuFatB and AtrD11

| Genotype | 12:0 | 14:0 | 16:0 | 16:1 (Z9) | 16:1 (Z11) | 18:0 | 18:1 (Z9) | 18:2 | 18:3 | 20:0 | 20:1 | 22:0 | 22:1 | Total C ₁₆ |
|----------------------------------|---------|---------|----------|-----------|------------|---------|-----------|----------|----------|---------|----------|---------|---------|-----------------------|
| Wild type | 1.0±0.2 | 0.6±0.1 | 8.8±0.2 | 0.2±0.0 | - | 3.3±0.1 | 16.1±0.4 | 17.7±0.5 | 34.6±1.0 | 1.7±0.0 | 12.0±0.4 | 0.2±0.0 | 2.1±0.1 | 9.0 |
| CpuFatB+AtrD11 (T ₂) | - | 3.1±0.3 | 43.6±2.0 | 0.0±0.0 | 12.8±1.3 | 5.9±0.4 | 4.6±0.8 | 9.9±0.8 | 12.9±1.1 | 3.3±0.1 | 2.2±0.3 | 0.3±0.0 | 0.6±0.0 | 56.4 |
| CpuFatB+AtrD11 (T ₃) | - | 1.5±0.1 | 35.5±1.1 | 0.1±0.0 | 12.6±1.2 | 5.0±0.1 | 5.6±0.2 | 17.2±0.6 | 14.7±0.5 | 3.0±0.0 | 3.4±0.1 | 0.4±0.0 | 0.8±0.0 | 48.2 |
| CpuFatB+AtrD11 (T ₄) | - | 1.3±0.1 | 27.3±0.8 | 0.1±0.0 | 22.1±0.7 | 4.6±0.1 | 4.5±0.2 | 21.3±0.7 | 11.8±0.1 | 2.8±0.1 | 2.8±0.0 | 0.5±0.0 | 0.9±0.0 | 49.5 |

Data of CpuFatB+AtrD11 (T₂-T₄ seeds) in this table are from the transformed line, CpuFatB+AtrD11_#37. Values are the means ± SE of seven biological replicates of wild type, 25 biological replicates of T₂ (individual seeds), 10 biological replicates of T₃ (pool of 50 seeds for each replicate) and 10 biological replicates of T₄ (pool of 25 seeds for each replicate).

component blend ratio for the southern China population, a 70:30:0.1 mixture of acetate, aldehyde and alcohol²⁷, and formulated into rubber septa (100 µg pheromone per septum). In the same experiment, we also used conventionally synthesized pheromone at the same ratio and dose formulated into rubber septa as a positive control, and the solvent *n*-heptane alone formulated into rubber septa as a negative control. This study assessed the capacity of lures containing plant-derived pheromone at two levels of purity to capture male *P. xylostella* compared with lures using high-purity synthetic pheromone (Supplementary Fig. 3 and Fig. 5a). No significant differences were observed in average number of male moths captured per trap per week for weeks 1, 2, 4, 6 and 7 for all pheromone-lured traps, independent of the origin of the pheromone. However, catches by synthetic pheromone-lure traps were numerically slightly larger. Except for week 8, all pheromone-baited traps had significantly higher male trap catches than those baited with a solvent control. Interestingly, traps baited with the lower purity of plant-derived pheromone (38%) performed as well as those baited with synthetic pheromone lures throughout the first seven weeks of the monitoring experiment. The data from this *B. rapa* field monitoring study indicated that *P. xylostella* males do not discriminate between plant-derived and synthetic-derived pheromone lures. It also suggests that the impurities found in plant-derived pheromone lures are not detrimental to the attraction and capture of *P. xylostella* males in monitoring traps.

To verify the mating disruption field activity of formulations containing the plant-derived pheromone, Z11-16:Ald, a trap shutdown experiment was performed in a field of common bean, *Phaseolus vulgaris*, in São Paulo, Brazil, targeting the noctuid species, *H. armigera*, a global agricultural pest of row crops that uses Z11-16:Ald as its major sex pheromone component²⁸. Two purity levels of the plant-derived pheromone were assessed, 45% and 75% (from Batch 2), compared with that of high-purity synthetic pheromone (≥98%). The results showed that when compared to those of the negative control treatment, the presence of the tested mating disruption formulation had a clear suppressive effect on male *H. armigera* captures in every one of the three pheromone treatments. Efficacy did not vary significantly between mating disruption treatments using pheromone derived from either source (synthetically produced or plant-derived), nor between those with higher or lower purity of plant-derived pheromones (45% or 75%) (Fig. 5b). The latter finding suggests that impurities found in plant-derived pheromone do not decrease efficacy of mating disruption of *H. armigera*.

Discussion

With growing concerns over the sustainability of chemical pesticide use, safe and eco-friendly alternatives are needed to preserve crop yield, quality and food security. A promising alternative to toxic pesticides is the use of pheromones to suppress pest populations in the field. Despite decades of research demonstrating the efficacy of pheromone-based pest control, their adoption has been limited to high-value niche markets because of the high cost of the

pheromone AIs²⁹ but also due to availability and cost of labour involved in deploying the traditional pheromone dispensers, which are devices that must be manually deployed in the field. As described here, we established a pipeline from Camelina engineering for pheromone fatty acid production, field cultivation of engineered lines, pheromone precursor fatty acid extraction and enrichment from engineered Camelina seed oil, pheromone synthesis from Camelina-derived fatty acids, and finally, effective insect pest monitoring and mating disruption using sustainably produced pheromone formulations that are flowable and thus amenable to field application using conventional farm equipment. Notably, we found that plant-derived insect pheromones are as effective as conventional synthetic pheromones for monitoring and mating disruption, regardless of the product purities. Hence, we demonstrated that engineered Camelina can be used as a plant factory for scalable production of moth sex pheromone precursors of high market value.

Insects have evolved conserved biosynthetic pathways employing a limited number of key enzymes controlling fatty acid synthesis, desaturation, limited chain shortening or elongation and the downstream reactions to modify the oxygen-containing functional groups³⁰. In an engineered heterologous platform, it is possible to reconstruct the insect biosynthetic pathway or to design novel pathways that lead to the production of the same compound. Camelina, which has high yield potential and oil content and simple genetic transformation methodology¹⁹, provides an ideal platform for production of moth pheromones. Monounsaturated C₁₈, C₁₆ and C₁₄ pheromone precursor acids with double bonds in Δ9 or Δ11 position can be produced by only slight modification of the available pool of saturated fatty acids. Our studies show the feasibility of introducing different thioesterases for export of optimal chain length fatty acids from the plastid and co-expression of desaturases with the desired substrate and product specificity to generate pheromone precursor fatty acids with limited impacts on plant fitness. Introducing desaturases with different fatty acid chain length and regiospecificities into a Camelina production platform could expand the portfolio of monounsaturated pheromone precursor acids. Production of pheromone compounds with shorter chain length or with multiple double bonds involves additional challenges introducing the necessary genes and controlling their action. Notably, the individual variation among T₂ seeds was observed, but the selection during the following generation was aimed to take care of this, generating stable production of the target acids in the seed material. After selection over three generations of Camelina, the level of the target precursor Z11-16:Acid in the seed oil was stabilized around 20%. On the basis of variation in the target acid production between parental seeds multiplied in greenhouses and those harvested in the field, it is likely that careful selection of field production sites based on environmental conditions, including growth temperatures, will be useful for optimizing pheromone precursor fatty acid production levels.

Field data from the monitoring trap experiment demonstrated that the plant-derived pheromone lures are attractive to *P. xylostella*

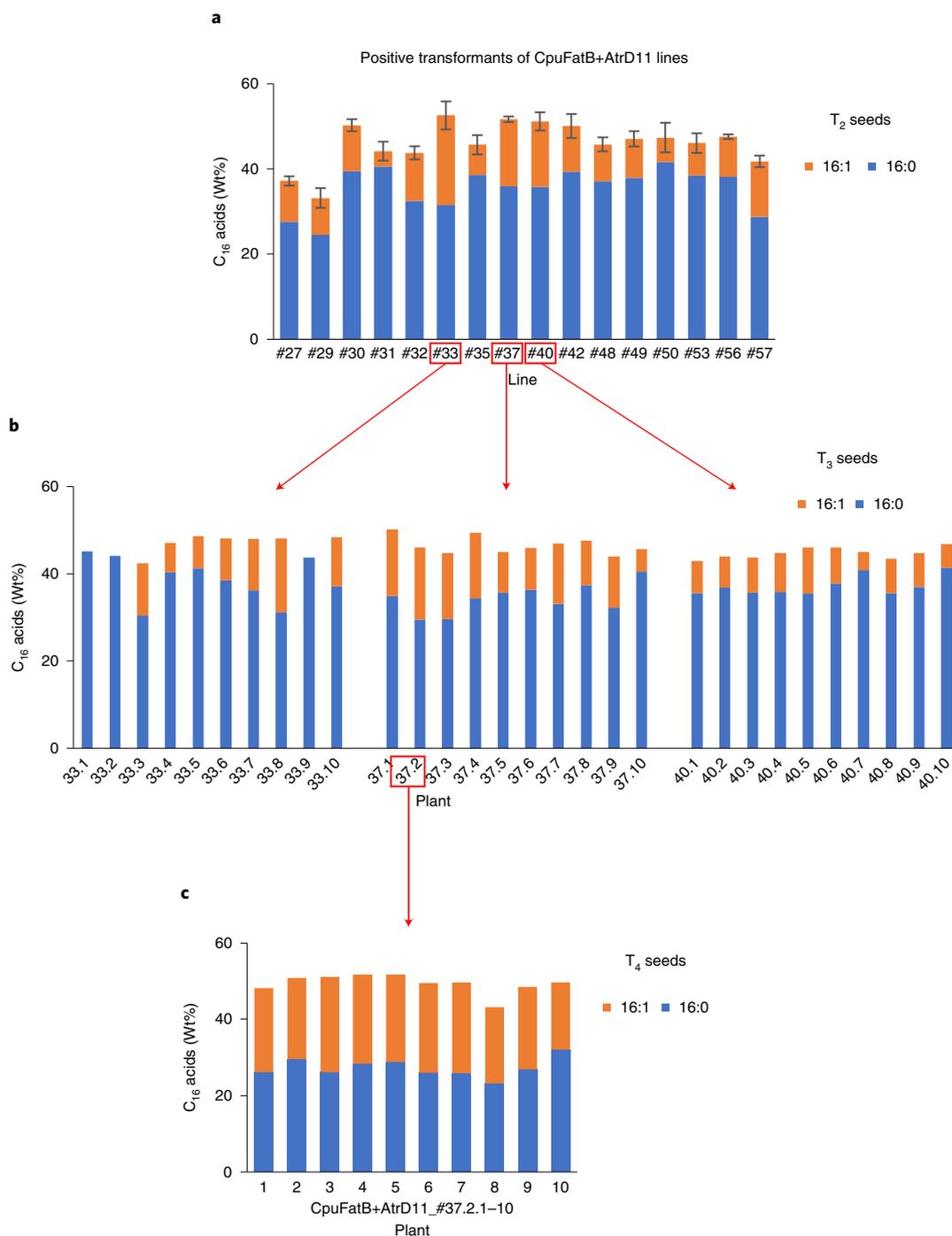


Fig. 3 | Selection of most productive line of transformed Camelina. **a**, C₁₆ fatty acid composition in T₂ seeds from 16 positively transformed CpuFatB + AtrD11 lines; data represent pooled samples with five seeds in each and three biological replicates. **b**, C₁₆ fatty acid composition in the seeds of three selected T₂ lines, CpuFatB+AtrD11_#33, #37 and #40. For each line, ten plants were examined, and from each plant, 50 seeds were pooled and extracted as one sample. **c**, C₁₆ fatty acid composition in the seeds of the selected T₃ line CpuFatB+AtrD11_#37.2, from which ten plants were examined and 25 seeds from each plant were pooled and extracted as one sample.

male moths, independent of their purity. We also found that traps with plant-derived pheromone lures were as efficient as traps with high-purity synthetic pheromone lures in attracting and trapping these moths. Traps with plant-derived pheromone lures, independent of their purity, captured moths that oriented upwind, located the pheromone point source and landed on it. Plant-derived pheromone, therefore, can be used in lures for monitoring traps (Fig. 5a) and in baits for attract-and-kill formulations containing

minute amounts of pesticide to kill attracted insects¹⁵. The mating disruption trial, using trap shutdown as an indication of suppression of orientation of males to mates, also demonstrated that the plant-derived pheromone mating disruption formulations were as effective as the high-purity synthetic pheromone mating disruption formulation. Because plant-derived pheromone formulations disrupted the males' ability to locate sex pheromone sources in the field, a key behavioural mechanism underlying mating

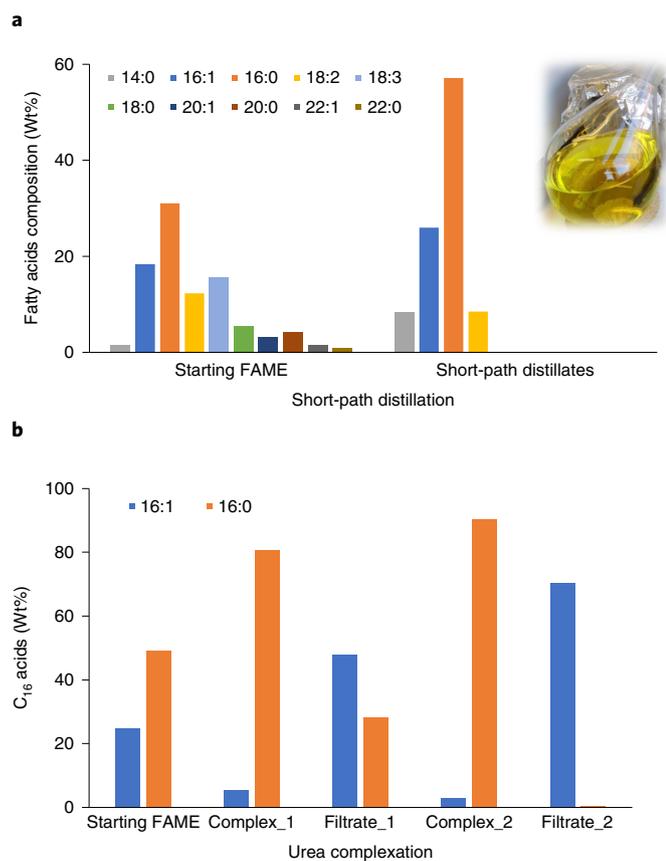


Fig. 4 | Separation and purification of the 16:1 target acid. a, Fatty acid composition in seed oil of transformed *Camelina* before and after short-path distillation. The inset photo shows the starting FAME material for short-path distillation on a scale of 1 kg in a 2.5 L flask. **b,** Compositions of saturated and unsaturated C₁₆ acids in the starting FAME sample, complex and filtrates after first and second urea complexations.

disruption¹², it is conceivable that these plant-derived pheromones will be useful in the establishment of commercial pest population suppression through mating disruption. It is much more difficult to induce impairment of source finding in small test plots than larger treated areas; so our data also suggest that mating disruption in areawide programmes might be achieved with lower doses of pheromone per treated area. Together, the results of these field trials suggest that *Camelina*-derived pheromone could effectively replace petroleum-based synthetic pheromone when formulating pest management products.

Conventional pheromone synthesis requires complex dedicated manufacturing infrastructures. Conventional pheromone synthesis is frequently a long and complex process, involving the import and transport of raw materials, chemical modification using large amounts of organic solvents and expensive catalysts and usually, production of toxic by-products, which are expensive and difficult to dispose of. Furthermore, this long process requires large financial investments over many months to obtain the target AIs for formulation and commercial use. All of these challenges combine to put pheromone-based control methods beyond the financial reach of growers of anything but high-value crops, such as orchard fruit and vegetables, with most pheromone AIs costing between US\$1,000–3,500 kg⁻¹ (ref. ¹⁵). Usually, pheromone formulations developed for mating disruption require 40–120 g ha⁻¹ of AI¹⁵. In pheromone AI alone, formulators will spend from US\$40 ha⁻¹ for the lowest dose of the most inexpensive pheromones, up to US\$400 ha⁻¹ for the

highest dose of the most expensive pheromones. Pheromone AI usually accounts for 70% of the cost of the formulation and ~30% of the cost of the final product to the grower. As a result, the area covered by crop protectants using sex pheromones as AIs has been relegated almost exclusively to high-value crops over the past five decades, reaching ~1 million ha globally¹³, which is a very small fraction of the ~1.5 billion ha of total cultivated area (Food and Agriculture Organization of the United Nations: <https://www.fao.org/sustainability/news/detail/en/c/1274219>).

New bio-based methods of pheromone production have the potential to reduce the cost of these AIs. In pheromone manufacturing, production of Z11-16:Acid using a conventional synthetic chemistry path is estimated to cost US\$150–US\$400 kg⁻¹, depending on the pathway, whereas bioproduction of Z11-16:Acid through the *Camelina* pathway costs between US\$10 kg⁻¹ and US\$25 kg⁻¹, depending on the agronomical production of the crop and industrial extraction and isolation protocols utilized (A.M.-N., unpublished observations). The transformation of the acid precursor into the final sex pheromone adds another US\$60 kg⁻¹ to US\$100 kg⁻¹ to the cost, depending on the final AI product. Bioproduction of pheromones also reduces the dependence of pheromone manufacturers on supply chains of petroleum-based raw materials (A.M.-N., unpublished observations). The remarkable high-frequency occurrence of low-probability events have substantial negative impact on global production and commerce over the past two decades and increased the uncertainty and complexity of global supply chains to unprecedented levels³¹ (McKinsey.com: <https://www.mckinsey.com/business-functions/risk/our-insights/covid-19-implications-for-business> and <https://www.mckinsey.com/business-functions/operations/our-insights/why-now-is-the-time-to-stress-test-your-industrial-supply-chain>).

Here we developed plants that accumulate sex pheromone precursors for downstream processing. A different approach would be to design genetically modified plants to release the volatiles in the field for the purpose of attraction or mating disruption in a push-and-pull approach³², but this strategy has not yet been proven to work in the field. For example, a wheat variety was stably transformed to release (E)-β-farnesene, the alarm pheromone of many aphid pests, but the technology has not yet demonstrated to suppress or control aphid populations in the field³³. Xia et al.³⁴, transiently modified the tobacco, *Nicotiana benthamiana*, to release a mixture of noctuid moth pheromone components, more specifically Z11-16:OH, Z11-16:OAc and Z11-16:Ald, in the laboratory, but the engineering of plants to release specific moth pheromone blends at efficacious ratios and biologically relevant doses in the field for successful mating disruption remains an outstanding challenge³⁴. In contrast, pheromones derived from downstream processing of precursors from oil crops could easily replace conventionally produced synthetic pheromone used by formulators for pest control tools used in mating disruption and trapping programmes. We anticipate initially growing up to 4,000 acres (1,618 ha) of engineered *Camelina* under a Plant Made Pharmaceutical and Industrial permit, obtained in consultation with United States Department of Agriculture Animal and Plant Health Inspection Service (USDA APHIS). This will provide the opportunity to optimize field and bioprocessing production and logistic methods at commercial scale. Given that the engineered *Camelina* may produce 150 kg to 350 kg of precursor per hectare, this production level would yield ≥566 metric tons of precursor or enough to generate mating disruption formulation for ≥14.5 million acres of row crops. Plots under USDA APHIS permit are considered experimental production and require a high degree of grower stewardship to be compliant with permit conditions. Because of the cost and risks associated with permit production, we may consider deregulation of these lines, a process that may cost >US\$3 million and take several years. Deregulation of these lines, which should streamline production, will

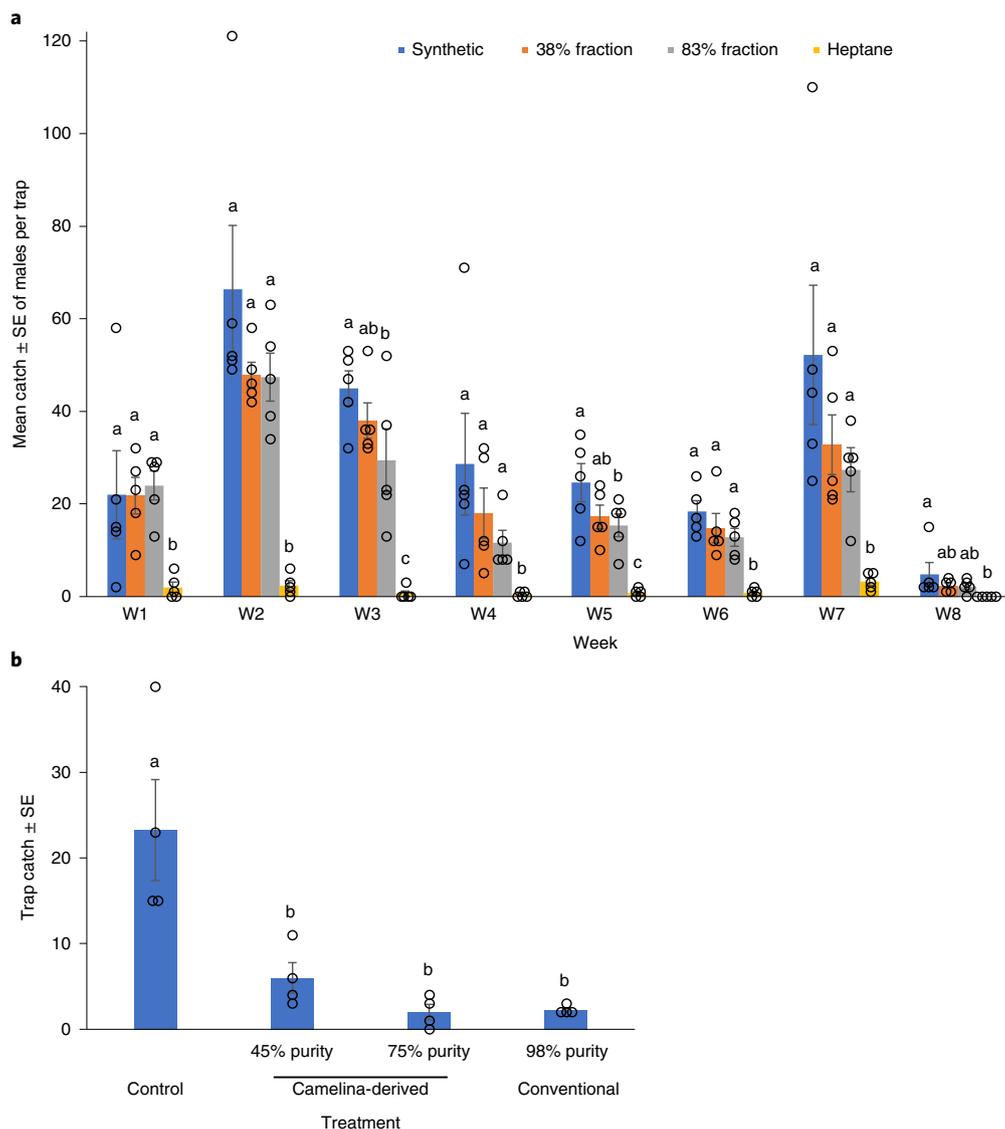


Fig. 5 | Field attractiveness and trap shutdown tests of Camelina seed oil-derived pheromones. a, Weekly catches (mean number \pm standard error of the mean (SE)) of male diamondback moth, *Plutella xylostella*, during eight weeks in three fields of *Brassica rapa* in southern China (W1–W8, 8 March to 3 May, 2017). $N=5$ for each treatment group. Individual data values (black dots) were shown along with the chart. Bars with the same letters indicate catches that are not significantly different among treatments within the same week (one-way ANOVA followed by LSD test at 0.05 level). During the experimental period, the lures were replaced once by the end of week 6. **b**, Trap catches in plots treated for mating disruption of the cotton bollworm *Helicoverpa armigera* in a field of beans in Brazil. Bars indicate the trap catch after treatment with synthetic or plant-derived pheromone of different purities, each containing 1.8 g of the AI (Z11-16:Ald) per plot (Supplementary Fig. 4) (26 September to 28 October, 2020). $N=4$ for each treatment group. Individual data values (black dots) are shown along with the chart. Bars with the same letters indicate treatments that are not significantly different (one-way ANOVA followed by Tukey’s test at 0.05 level).

ultimately be an economic decision that balances market demands, cost and risks.

Genetically modified Camelina, engineered to produce insect pheromone precursors, can pave the way for adoption of pheromone-based control methods in lower-value but higher-volume row crops, such as maize, cotton and soybean, where pheromone-based solutions currently have very little penetration. Efficient downstream processing and scale up of the production of sex pheromone products, based on pheromone precursors produced by genetically modified Camelina seeds, is essential to achieve the economic threshold needed for the adoption of pheromone tools in row crop pest protection. Costs of biological production relative to conventionally produced pheromones will depend

on the purities needed for successful application. Whereas attraction of male moths to traps may depend on high purity and specific ratios of pheromone components, it is likely that successful mating disruption may be achieved with lower purity AIs. We estimate that US\$30 ha⁻¹ per application is the upper threshold cost to the grower for the adoption of pheromone-based pest control solutions in row crops, which may be achieved if the cost of AI production can be reduced to US\$100 kg⁻¹ or less. This would allow pheromone-based pest control products to finally compete with conventional pesticides, reducing global reliance on these environmentally hazardous chemicals. Additional positive impacts of bio-based pheromones include increased capacity to control pests that have developed resistance to traditional pesticides, promotion of integrated pest

management and organic farming, production of agricultural products with no insecticide residues and improved crop protection due to high specificity of pheromones, preserving non-target species and preventing secondary pest problems.

Methods

Generation of transgene constructs and transformation. *Camelina* (*Camelina sativa*) var. *Suneson*, previously engineered for seed-specific expression of a Cuphea FatB thioesterase, was used as the transformation background^{22,23}. Plants were grown on a 14 h day/10 h night, with day lengths maintained as needed with supplemental lighting ($400\text{--}500\ \mu\text{mol m}^{-2}\ \text{s}^{-1}$) in a greenhouse. Day temperatures were maintained at $\sim 25^\circ\text{C}$, and night temperatures were held at $\sim 19^\circ\text{C}$.

The pheromone gland-specific fatty acyl-CoA desaturase Atr Δ 11 cDNA from the navel orangeworm, *Amyelois transitella*, was introduced into the binary vector pBinGlyBar1²⁵ using Gateway cloning. The Atr Δ 11 cDNA was flanked on its 5' end by the soybean glycinin-1 promoter and on its 3' end by the soybean glycinin-1 3'UTR. The pBinGlyBar1 binary vector contains a constitutively expressed resistance gene for the herbicide phosphinothricin (or Basta). The resulting binary vector was introduced into *Agrobacterium tumefaciens* C58.

A. tumefaciens cells harbouring the binary vector were transformed by floral infiltration into the high palmitic acid *Camelina* background as previously described³⁶. Engineered lines from collected T₁ seeds were screened for Basta resistance as described³⁵. This selection identified >18 independent T₁ lines. T₂ seeds from these lines were screened for (Z)-11-hexadecenoic acid production by gas chromatography-flame ionization detection as described below. Top (Z)-11-hexadecenoic acid-producing lines were advanced under greenhouse conditions to homozygosity in the T₃ generation.

Characterization of positively transformed plants. The seeds harvested from the florally dipped plants were sown in the soil for Basta selection. The surviving T₁ plants were considered potential positive transformants and were grown until fully mature. Seeds produced from the T₁ plants were sampled for chemical analysis to confirm the transformation.

Fatty acid composition analysis. Fatty acid methyl esters (FAMES) were generated either by grinding pooled 25 individual seeds (for production analysis of one transformant) or by grinding each of 15 individual seeds per plant separately (for variation analysis within one transformant) in 1 ml 2% H₂SO₄ in methanol for 1 h at 90 °C in a 4 ml glass vial. After cooling, 1 ml water and 1 ml heptane were added and vortexed. Then, the heptane phase containing the FAMES was transferred to 1.5 ml autosampler vials for chemical analysis.

An Agilent 5975 mass-selective detector coupled to an Agilent 6890 series gas chromatograph (GC/MS) equipped with a polar column (HP-INNOWax, 30 m length \times 0.25 mm ID, 0.25 μm film thickness) was used for seed fatty acid composition analysis. Helium was used as carrier gas, and samples were injected under a splitless mode, with a constant flow of 1 ml min⁻¹ corresponding to a linear velocity of 36 cm s⁻¹. The inlet temperature was set at 260 °C, and the oven temperature was set at 80 °C for 1 min, then increased to 230 °C at a rate of 10 °C min⁻¹ and held for 10 min. The temperature of transfer line and MS source were set at 280 °C and 230 °C, respectively. Reference synthetic fatty acid methyl esters (Supelco 37 FAME mix, Sigma-Aldrich, or individual compound from our lab stock) were used to confirm the identity of each fatty acid component in the seed lipid extracts in the form of their methyl esters, by comparing their retention times and mass spectra obtained from both polar and non-polar columns. Dimethyl disulfide derivatization was performed with the samples of seed FAMES to confirm the double bond position in the target compound³⁷. The samples of Dimethyl disulfide-adducts were analysed by an Agilent 5975 mass-selective detector coupled to an Agilent 7890 series gas chromatograph equipped with a non-polar column (HP-5MS, 30 m \times 0.25 mm, 0.25 μm), for which the oven temperature was programmed at 80 °C for 2 min, then increased at a rate of 15 °C min⁻¹ to 140 °C, and then increased at a rate of 5 °C min⁻¹ to 260 °C and held for 30 min.

Establishment and execution of field trials. Target compound production in the selected CpuFatB + Atr Δ 11 transgenic line was evaluated under field conditions in Borgeby, Skåne (55° 75' 22.0" N, 13° 05' 01.0" E, 973 m², 30 May to 29 September, 2017), (55° 75' 17.8" N, 13° 05' 01.9" E, 1,375 m², 11 June to 31 August, 4 September and 2 November, 2018), (55° 75' 17.6" N, 13° 04' 99.6" E, 1,440 m², 13 May to 26 August and 19 September, 2019) with permission from the Swedish Board of Agriculture (Dnr 4.6.18-567/17) and near Ithaca, Nebraska (41° 08' 47.4" N, 96° 26' 17.0" W). In Nebraska, the engineered lines were grown in plots in a dedicated biotechnology field at the Eastern Nebraska Research and Extension Center (ENREC) in Mead, Nebraska, with plantings in late-March/mid-April of 2016 and 2018 and harvest in mid-July 2016 and 2018. Field trials were conducted under a permit from USDA APHIS.

Seed oil process, target compound extraction and purification. Approximately 0.3 kg and 4.3 kg (including 1.8 kg from Nebraska and 2.5 kg from Skåne) seed

material, harvested from field trials in 2016 and 2018, respectively, were extracted in batches at room temperature. The seeds were ground and immersed in 2 volumes of *n*-heptane in a 2.5 l flask and stirred overnight. After extraction, the organic phase was filtered through a Buchner funnel, and the solvent was removed by a rotary evaporator. The fatty acid content in the resulting seed oil was transformed into corresponding methyl esters by base methanolysis in a 2 l flask. For each batch of the crude oil, 2 volumes of 0.5 M KOH in methanol was added and the mixture was stirred overnight at room temperature. The reaction was monitored by TLC until the band of triacylglycerol disappeared, and then an equal volume of 0.5 M HCl was added, and a volume of *n*-heptane equal to the neutralized mixture was added to extract the FAME product. The heptane phase containing the FAMES was collected by a separatory funnel and rinsed twice with water, and finally, the organic solvent was recycled and water removed by a rotary evaporator under reduced pressure and at 65 °C for 1 h.

The C₁₆ FAME components containing the target compound were isolated from the methanolysis products via short-path distillation (Kugelrohr, Aldrich). For that, ~ 60 g, 350 g and 490 g of FAME products extracted from 0.3 kg, 1.8 kg and 2.5 kg seeds were distilled under high vacuum (Edwards Advanced Vacuum) and at temperatures ramping from 125 °C to 140 °C, with a gradient of 5 °C. The distillates collected at the same temperature were combined and checked by GC/MS before undergoing further processing.

To remove the saturated component from the short-path distillates, urea complexation was performed following the Hayes et al. protocol with some modifications²⁴. On a scale of 300 ml methanol, 40 g of FAME distillate was added and the solution allowed to achieve homogeneity at $65 \pm 1^\circ\text{C}$. While solution temperature was maintained, 63 g (7 mol equivalent) of urea was added. Once the urea was totally dissolved, the solution was rapidly cooled down to 18–20 °C by shaking the reaction flask under cold tap water. The resultant slurry was then gravity filtered, and the complexes were separated from the filtrate. Recovered complexes were washed with isooctane, a non-complexing solvent, to remove traces of the filtrate. Warm water (70 °C, 400 ml) and a small volume (10 ml) of *n*-heptane were applied to recover FAMES from both filtrate in methanol and isolated complexes. The resulting FAME samples from top phase of filtrates and decomposed complexes were checked on GC/MS. Depending on the composition of saturated and unsaturated C₁₆ acids in the starting mixture, one or two rounds of complexation were performed to obtain the purified target acid in the filtrate.

Additional silver nitrate (AgNO₃)-silica gel column chromatography was applied to the isolated FAME samples obtained from seeds of the 2016 field trial. After short-path distillation and urea complexation, the isolated samples containing mostly C₁₆ components were loaded on an AgNO₃-silica gel-based column (AgNO₃, 5%) and eluted by *n*-heptane:diethyl ether:acetic acid (85:15:1 by volume). Fractions with the highest percentage of Z11-16 component were pooled (having 38% of Z11-16 methyl ester), and the majority of the pooled fractions was used in the synthesis of the final pheromones. A minor part of the pooled fraction was further separated on AgNO₃-impregnated silica TLC plates (Silica 60, Merck) developed in *n*-heptane:diethyl ether:acetic acid (85:15:1 by volume). The monounsaturated band (containing 83% Z11-16 methyl ester) was eluted from the gel and used for synthesis of the final pheromones.

Chemical transformation of precursor acid to pheromone compounds. The purified precursor acid in the form of its methyl ester was converted into the corresponding alcohol using lithium aluminium hydride (LiAlH₄) (conversion rate 98%, yield 88%). The fatty alcohol product was oxidized into aldehyde using pyridinium chlorochromate according to Corey and Suggs³⁸ or acetylated into acetate pheromone by Fischer esterification with acetyl chloride nearly quantitatively.

Monitoring of the diamondback moth, *Plutella xylostella*. In the field trial (8 March to 3 May, 2017), four treatments including a blank control ($N=5$), an optimal synthetic pheromone mixture of aldehyde, acetate and alcohol in a blend ratio of 30:70:0.1, and two seed oil-derived pheromone mixtures with different purities but with the AIs in the same amounts and proportions (as confirmed by GC analysis) were evaluated in an experimental field of Choy sum, *Brassica rapa* var. *parachinensis* in Guangzhou, China (22° 48' 14.0" N, 113° 26' 26.0" E, 54,000 m²). The synthetic pheromone compounds with a purity of $\geq 99\%$ were available from our laboratory collection. For each treatment, there were five replicates, and during the experimental period, traps (Csalomon, Budapest, Hungary) were replaced once with fresh pheromone baits by the end of week 6. The dispensers (red rubber septa, catalogue number 224100-020, Wheaton Science Products) were loaded with 100 μg AI per septum dissolved in 100 μl heptane and stored at -20°C before use in the field. To install the bait in a trap, a pin was used to pierce the rubber septum through the sidewall of the trap.

Traps within a replicate were randomly placed in a row in the field on sticks at ~ 1 m height above ground level, separated from each other by 10–15 m. The traps were checked once per week. After each check, the traps were redistributed successively within a replicate row to eliminate any potential position effect.

Field experiment for trap shutdown. A trap shutdown experiment was performed in a field of common dry beans, *Phaseolus vulgaris*, in Fazenda Van den Broek,

Parapanema, São Paulo, Brazil (23°27'37.5" S 48°48'29.3" W), targeting the noctuid species, *H. armigera*, a global agricultural pest that uses Z11-16:Ald as its major sex pheromone component, together with a minor component (Z)-9-hexadecenal (Z9-16:Ald)^{38,39}. Trap catches were monitored in 30 m × 30 m plots using two Delta traps per plot placed 20 cm above the crop and baited with commercial *H. armigera* pheromone rubber septum lures (ISCALure Armigera, ISCA Inc. USA). The experiment included three different treatments, each containing 1.8 g of the AI (Z11-16:Ald) per plot, two of them using plant-derived pheromone with a purity of 45% and 75%, respectively (Supplementary Fig. 4) and the third using conventionally produced synthetic pheromone, with a purity of ≥98% (ISCA Inc. USA). Untreated plots receiving no pheromone mating disruption treatment served as a negative control. Number of replicates was four, each replicate with two monitoring traps checked weekly. Monitoring of the experimental plots before the installation of the mating disruption experiment indicated the presence of *H. armigera* at similar population densities across all fields.

Pheromone application to treatment plots in a SPLAT formulation was performed with a mechanical applicator. The splat portions were 0.5 g totalling 2,000 portions per ha. Thus, in each plot, 90 portions of 0.5 g were applied in six strips spaced 5 m apart. In each strip, 15 portions were applied 2 m apart. The different treatment plots were 50 m apart. Monitoring traps were placed in the middle of the plot between strips 2 and 3 and 4 and 5, respectively.

Statistical analysis. The statistical analysis of trap catches (one-way analysis of variance (ANOVA) followed by a least significant difference (LSD) or Tukey's test at $P < 0.05$ level) was performed with IBM SPSS Statistics 26.0.

Reporting summary. Further information on research design is available in the Nature Research Reporting Summary linked to this article.

Data availability

The data that support the findings of this study are available from the corresponding authors upon reasonable request.

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Author contributions

S.S., P.H., E.B.C. and C.L. conceived the study. P.H. and B.-J.D. carried out vector design and construction. E.B.C. and T.J.N. performed floral dip transformation, plant

cultivation, sample analysis and field propagation in Nebraska, USA. H.-L.W., B.-J.D., C.L. and P.H. performed plant breeding and field propagation in Lund, Alnarp and Borgeby, Sweden. S.S. and H.-L.W. performed seed oil processing, fatty acid isolation and chemical conversion. J.-Q.D. performed monitoring experiments in Guangdong, China. R.B. and A.M.-N. performed the trap shutdown experiment in São Paulo, Brazil. H.-L.W. and C.L. drafted the manuscript. All authors edited the manuscript and approved the final version.

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Ethics declaration

The Swedish Board of Agriculture (Jordbruksverket) approved the protocol of studying the genetically modified seeds in the lab. Field trials were conducted under a permit from the Swedish Board of Agriculture (Dnr 4.6.18-567/17) and the USDA APHIS.

Competing interests

A.M.-N. is the CEO and shareholder of ISCA Inc., Riverside, CA, USA, with interests in the technology of the subject matter. C.L. and P.H. are founders of the company SemioPlant AB with interests in the technology of the subject matter. B.-J.D., C.L., E.B.C., H.-L.W., P.H. and S.S. are inventors on or have financial interests in patent applications related to insect pheromone production in plants (WO 2015/171057 A1, US 11162111 B2, EP 3167070 B1). The remaining authors declare no competing interests.

Additional information

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Correspondence and requests for materials should be addressed to Hong-Lei Wang, Agenor Mafra-Neto, Edgar B. Cahoon, Per Hofvander or Christer Löfstedt.

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| | |
|-----------------------------------|--|
| Study description | Our study demonstrates the biological efficacy and economic feasibility of pheromone production in plant factories by metabolic engineering of an oilseed crop. |
| Research sample | Seed of genetically modified lines of <i>Camelina sativa</i> were sampled during the breeding process. Seed oil of selected lines were extracted, and target fatty acid was isolated and converted into pheromone products. Plant produced pheromones were applied in the field for evaluating the biological efficacy. |
| Sampling strategy | In the plant breeding experiment, at least 10 plants from each generation were examined. From each individual plant 25 or 50 seeds were randomly collected and pooled as one sample. This sample size is sufficient to represent the average level of the subjects of testing. |
| Data collection | Data of seed fatty acid composition analysis were collected by gas chromatography coupled with flame ionization detector or mass spectrometry, performed by TJN, EBC, SS and HLW. Data of seed oil processing and target compound isolation were collected by SS and HLW. Data of field trapping experiment were collected by JQD. Data of field trap shut-down experiment were collected by RB and AMN. |
| Timing and spatial scale | Based on the occurrence of the target pest population in the experimental field, the data were collected during 8th March to 3rd May, 2017 for field trapping experiment, and from 26th September to 28th October, 2020 for trap shut-down experiment, with a frequency of once a week. |
| Data exclusions | No data were excluded from the analyses. |
| Reproducibility | The reproducibility of stable gene transformation was measured by chemical analysis of seed fatty acids during the breeding of transformed lines over 3 generations and seed propagation over four continuous field seasons (2016-2019). The reproducibility of seed oil process was verified by performing multiple batches of the short-path distillation and urea-complexation experimental procedure. All attempts to repeat the experiment were successful. |
| Randomization | During transformed line breeding, seeds from the same individual plant were randomly taken and examined. Samples of plant lines from each generation were analyzed separately, in this case randomization is not relevant to the study. For the field trapping experiment, traps within a replicate group were randomly placed in the field, and redistributed after each check to eliminate any potential position effect. |
| Blinding | Blind tests were used during data acquisition in the field trapping and trap shut-down experiments. Treatment groups were not specified as synthetic pheromones, plant produced pheromones with high and low active ingredient purities as well as blank solvent control until all data were collected for analysis. |
| Did the study involve field work? | <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No |

Field work, collection and transport

| | |
|------------------------|---|
| Field conditions | Borgeby, Skåne, Sweden 30 May to 29 September 2017, average temperature °C 15.6, total rainfall 273 mm, total solar influx 1666 MJ/m ² , 11 June to 4 September 2018, average temperature °C 18.4, total rainfall 95 mm, total solar influx 1131 MJ/m ² , 13 May to 26 August 2019, average temperature °C 16.8, total rainfall 195 mm, total solar influx 1790 MJ/m ² . |
| Location | Field trials for seed propagation was performed in Skåne, Sweden (55°75'22.0"N, 13°05'01.0"E, 55°75'17.8"N, 13°05'01.9"E, and 55°75'17.6"N, 13°04'99.6"E), and Nebraska, USA (41°08'47.4"N, 96°26'17.0"W) Field trapping experiment was performed in an experimental field of Choy sum, <i>Brassica rapa</i> var. <i>parachinensis</i> in Guangzhou, China (22°48'14.0"N, 113°26'26.0"E). Trap shutdown experiment was performed in a field of common dry beans, <i>Phaseolus vulgaris</i> , in Fazenda Van den Broek, Parapanema, Sao Paulo, Brazil (23°27'37.5"S 48°48'29.3"W) |
| Access & import/export | The Swedish Board of Agriculture (Jordbruksverket) and the United States Department of Agriculture Animal and Plant Health Inspection Service (APHIS) approved the permit for field trials in Sweden (Dnr 4.6.18-567/17) and USA, respectively. |
| Disturbance | Field trials in Sweden were performed on agricultural trial land with fallow and monitoring in subsequent years. |

Reporting for specific materials, systems and methods

We require information from authors about some types of materials, experimental systems and methods used in many studies. Here, indicate whether each material, system or method listed is relevant to your study. If you are not sure if a list item applies to your research, read the appropriate section before selecting a response.

Materials & experimental systems

| n/a | Involvement | Material/System |
|-------------------------------------|-------------------------------------|-------------------------------|
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Antibodies |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Eukaryotic cell lines |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Palaeontology and archaeology |
| <input type="checkbox"/> | <input checked="" type="checkbox"/> | Animals and other organisms |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Human research participants |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Clinical data |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Dual use research of concern |

Methods

| n/a | Involvement | Method |
|-------------------------------------|--------------------------|------------------------|
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | ChIP-seq |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | Flow cytometry |
| <input checked="" type="checkbox"/> | <input type="checkbox"/> | MRI-based neuroimaging |

Animals and other organisms

Policy information about [studies involving animals](#); [ARRIVE guidelines](#) recommended for reporting animal research

| | |
|-------------------------|--|
| Laboratory animals | The study did not involve laboratory animals. |
| Wild animals | The study did not involve wild animals. |
| Field-collected samples | Seed samples of genetically modified <i>Camelina sativa</i> from field trials were collected and used in the lab for analysis. |
| Ethics oversight | The Swedish Board of Agriculture (Jordbruksverket) approved the protocol of studying the genetically modified seeds in the lab. Field trials were conducted under a permit from the Swedish Board of Agriculture (Dnr 4.6.18-567/17) and the United States Department of Agriculture Animal and Plant Health Inspection Service (APHIS). |

Note that full information on the approval of the study protocol must also be provided in the manuscript.