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Research Article

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Evaluation of Mold and Mycotoxin Contaminations in Hybrid Hazelnuts Grown in Nebraska

Yixiang Xu^{1*}, Andreia Bianchini² and Milford A. Hanna³¹Agricultural Research Station, Virginia State University, Petersburg, VA 23806, USA²The Food Processing Center, University of Nebraska, Lincoln, NE 68583, USA³Industrial Agricultural Products Center, University of Nebraska, Lincoln, NE 68583, USA**Abstract**

Hybrid hazelnuts are a potential oilseed crop for food and value-added industrial applications, but they are vulnerable to mold contamination. Mold and mycotoxin contamination were investigated in three forms (whole nut, kernel, and ground meal) of Nebraska hybrid hazelnuts. The nut was the most contaminated form, followed by ground meal and kernel. *Penicillium* was the predominant genus isolated from all three forms, and *Alternaria* and *Cladosporium* also were prevalent. In spite of presence of several toxigenic molds, all tested samples were mycotoxin free.

Keywords: Hybrid hazelnut; Mold; Mycotoxin**Introduction**

Hazelnuts (*Corylus* spp.), also known as filberts, are an important commercial crop in many countries. The United States is the third largest hazelnut producer in the world, behind Turkey and Italy. Commercial hazelnut cultivars in the US come from the European hazelnut (*Corylus avellana*) and are cultivated largely in Oregon, which produces three percent of the world's hazelnuts. European hazelnut varieties produce high quality, large nuts with thin shells. Producers in other areas of the US are interested in hazelnut cultivation, but climate conditions in many of these areas are unsuitable for European varieties. Further, European hazelnuts are not resistant to Eastern filbert blight, a hazelnut disease native to the eastern US that is uniformly fatal to the European hazelnut. In contrast, native North American species are cold-tolerant and disease resistant, but the nuts are small and of little commercial value. Commercial-quality hybrid hazelnut shrub cultivars, which combine the superior qualities of the European hazelnut with disease resistance and cold hardiness of the North American species, show great potential as an oilseed crop in the Upper Midwest [1] in part because they require relatively low inputs and can be produced on marginal lands.

A 9 ac hybrid hazelnut planting at Arbor Day Farm in Nebraska City, NE was established in 1996 and is currently one of the largest plantings of hybrid hazelnuts east of the Rocky Mountains. Arbor Day Farm has 5,200 genetically distinct hybrid hazelnut shrubs grown from open-pollinated seedlings derived from a breeding program at Badgersett Research Corporation, Canton, MN. A series of evaluations on the top 25 producing Nebraska hybrid hazelnuts suggested that a significant opportunity may exist to develop hazelnuts as an economically feasible, sustainable, and environmentally friendly oilseed crop for food, feed and industrial applications [2-5]. Like other oilseeds, however, hazelnuts are vulnerable to mold contamination during growth, harvesting, processing and storage stages, with potential for subsequent production of toxic secondary metabolites, known as mycotoxins [6].

Mold contamination in the hazelnut is prevalent, and mycotoxin contamination is a significant food safety issue due to serious adverse effects on human and animal health [7,8]. For example, aflatoxin (especially aflatoxin B₁) is a potent carcinogenic and teratogenic

mycotoxin with subacute and chronic effects, including liver cancer, chronic hepatitis, jaundice, hepatomegaly and cirrhosis [9]. Mycotoxin contamination also adversely impacts international trade of hazelnuts and stringent limits have been established for its control. The U.S. Food and Drug Administration set a maximum limit of 20 ng/g of total aflatoxin for human food [10], whereas the European Union has established threshold levels of 10 ng/g of total aflatoxin and 5 ng/g of aflatoxin B₁ for imported nuts intended for human consumption [11]. Ochratoxin A is not regulated in the United States, but the European Commission [12] has set regulatory limits of 0.5-10 ppb in different commodities. Hence, regarding food safety and security and international trade, it is important to characterize mold and mycotoxin contaminations of Nebraska grown hybrid hazelnuts to develop appropriate control strategies. The objectives of the present research were to identify and evaluate mold and mycotoxin contaminations in Nebraska grown hybrid hazelnut.

Materials and Methods**Hazelnuts**

Hybrid hazelnuts were harvested by hand from the Arbor Day Farm in Nebraska City, NE. The nuts were mechanically de-hulled, sorted by size, and cracked. The processed nuts were placed in mesh bags and dried for several weeks in a well-ventilated area. After that, portions of whole nuts were shelled, and half of the kernels were ground into a meal to pass through a # 40 sieve. The whole nuts, kernels, and ground meal were sealed in double sterile polyethylene bags to minimize the loss of water, and stored at 4°C until analyzed for mold and mycotoxin contaminations.

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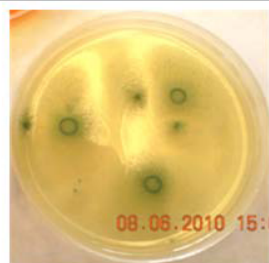
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Total mold and yeast contamination

Total mold and yeast counts of the samples were determined using a dilution plate method. About 25 g hazelnut samples (whole nuts, kernels, or ground meal) were suspended in 225 ml of 0.1% peptone solution and homogenized. Homogenized samples were diluted with 0.1% peptone solution to concentrations of 10^{-2} , 10^{-3} , 10^{-4} , and 10^{-5} . Each dilution (100 μ l) was dispensed and spread onto sterile dichloran rose bengal chloramphenicol (DRBC) agar (VWR International, West Chester, PA) in Petri plates, followed by incubation at 25°C for 5 days. Total mold and yeast counts were estimated by back-calculation based on observed mold for each dilution and was expressed as the number of colony forming units (CFU) per gram in each sample.

Identification of mold

Following colony enumeration, molds spores were collected from observed colonies using a sterile loop and streaked on potato dextrose agar (PDA) plates. The plates were incubated at 25°C for 2 days. Mold spores were isolated a second time following the same protocol and incubated at 25°C for 5 days. Molds were grown for identification using spores from purified colonies collected using a sterile loop and dispersed in 0.1% aqueous agar. Three 10- μ l aliquots of spore-containing agar were used to inoculate different growth media using a three-point inoculation pattern and were incubated for 7 days at 25°C (Figure 1). The growth media included Czapek yeast autolysate extract agar, malt extract agar, and creatine agar (VWR International, West Chester, PA). Molds were identified based on their macroscopic



Malt extract agar



Creatine agar



Czapek yeast autolysate extract agar

Figure 1: Three-point inoculation of mold on different growth media for identification after incubation for 7 days at 25 °C.

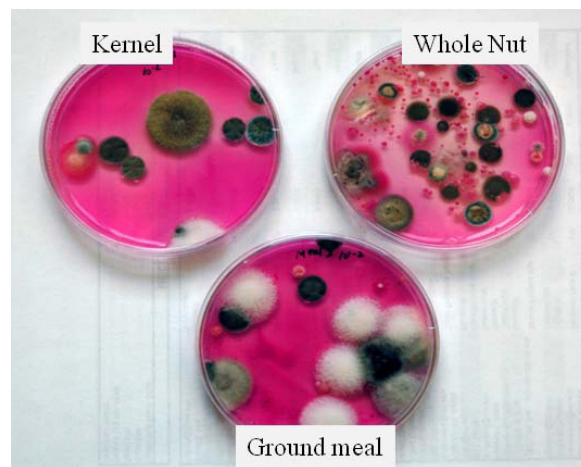


Figure 2: Total plate count for mold and yeast in the three forms (nut, kernel, and meal) of hazelnuts.

characteristics observed on each growth medium and their microscopic characteristics observed using a phase contrast microscope.

Assessment of potential production of mycotoxins

Mycotoxins produced by mold isolates, including aflatoxins B₁, B₂, G₁, and G₂, and ochratoxin, were assessed using a multi-toxin thin-layer chromatography (TLC) method [13]. Mold colonies were transferred into yeast extract sucrose (YES) broth and incubated for 7 days at 25°C for the production of secondary metabolites. Mycotoxin standard solutions (aflatoxin B₁, B₂, G₁ and G₂, and ochratoxin, 5 μ l) and the samples in YES medium were spotted on TLC plates and allowed to migrate for a distance of 15 cm in a toluene-ethyl acetate-formic acid (60+40+0.5) solvent system. The plates were inspected under longwave ultraviolet light. Samples with R_f values that matched the standards were submitted for confirmation in a toluene-ethyl acetate-formic acid (5+4+1) system and in a hexane-ethyl acetate-acetic acid (18+3+1) system.

Mycotoxin enzyme-linked immunosorbent assay (ELISA)

The presence of ochratoxin A and aflatoxins in hazelnuts (whole nut, kernel, and ground meal) was tested using competitive direct enzyme-linked immunosorbent assay (Veratox CD-ELISA). The test results were read using an Awareness StatFax Microwell reader at 650 nm (Neogen Corporation, Lansing, MI). The detection limit and quantification range are 1 ppb (ng/g) and 2-25 ppb, respectively, for the Ochratoxin A test and 1.4 ppb (ng/g) and 5-50 ppb, respectively, for the Aflatoxin test. Extracts for the Ochratoxin A test were prepared using 25 g of sample mixed with 100 mL of 50% methanol/water solution, blended (Waring, Torrington, CT) for 2 minutes, and filtered through Whatman #1 filter paper. Extracts for the Aflatoxin test were prepared using 50g of sample mixed with 250 mL of 70% methanol/water solution, blended for 3 minutes, and filtered through Whatman #1 filter paper. Although not validated for any species of tree nut, the Ochratoxin A test [14] and the Aflatoxin test [15] can be used qualitatively to indicate the presence of these mycotoxins in nut samples.

Results and Discussion

Total mold and yeast contamination

Contamination was highest for the whole nut (3.4×10^4 CFU/g),

Hazelnut	Mold genera
Whole nut	<i>Penicillium</i> spp., <i>Alternaria</i> spp., <i>Paecilomyces</i> spp., <i>Fusarium</i> spp., and <i>Cladosporium</i> spp.
Kernel	<i>Penicillium</i> spp., <i>Alternaria</i> spp., <i>Chrysosporium</i> spp., and <i>Cladosporium</i> spp.
Ground meal	<i>Penicillium</i> spp., <i>Alternaria</i> spp., and <i>Cladosporium</i> spp.

Table 1: Mold genera present on the three types of hazelnuts examined.

was intermediate for ground meal (1.2×10^3 CFU/g), and was lowest for the kernel (7.0×10^2 CFU/g) (Figure 2). Higher counts for the whole nut were the result of greater mold contamination on the exterior surface of the shell. Mold contamination and growth begins in the field. The shell provides some natural defense against mold infestation, and it must be compromised for contamination of the kernel to occur. Vulnerability to contamination may increase during harvesting and storage due to improper handling that result in mechanical damage of the nuts. In addition, wind, insects, and poor storage environment including high moisture and temperature may also contribute to mold contamination [16,17].

Kernel mold is reported to be the most serious defect that greatly shortens the shelf life of hazelnuts [18]. Quality changes, including dry matter loss, discoloration, flavor change, oil content decrease, and free fatty acid content increase, that accompanying mold contamination are a result of enzymatic degradation spoilage organisms on carbohydrates, fats, proteins, or other structural components of the nuts [19]. Strategies to control mold contamination include reduction of in-shell and nut-meat moisture contents as well as sanitation of the nuts with chlorine dips [20].

Mold identification

Penicillium spp. was the predominant genus isolated from all three hazelnut forms, though *Alternaria* spp. and *Cladosporium* spp.

also were prevalent (Table 1). *Aspergillus* spp. (especially *A. flavus* and *A. parasiticus*), the primary producers of aflatoxins [21,22], were not isolated in this study. Özdemir and Devres [19] found *A. flavus* in hazelnut kernels only when the shells are compromised by a minor hole or crack. Usually, hazelnuts are harvested from late October to early November and environmental conditions in Nebraska at that time may not be conducive to *Aspergillus* sporulation.

Pelant [23] summarized the predominant mold genera in hazelnuts grown in different areas. Prevalent mold genera in Turkish hazelnuts are *Aspergillus fumigatus*, *A. flavus*, *A. versicolor*, and *Penicillium chrysogenum*; while *Aspergillus* spp., *Penicillium* spp., *Eurotium* spp., and *Cladosporium* spp. are dominant in Egyptian hazelnuts. *Aspergillus*, *Penicillium*, *Fusarium*, along with *Rhizopus stolonifer* are dominant on hazelnut samples from German wholesale and retail markets. Saudia Arabian hazelnuts are spoiled by *Aspergillus* spp., *Penicillium* spp., *Eurotium* spp., *Rhizopus stolonifer* and *Trichoderma hamatum*. *Aspergillus*, *Penicillium*, and *Fusarium* are the most important toxigenic fungi that cause decay in food products [17].

Mycotoxins production

There was no correlation between presence of toxigenic molds and mycotoxin contamination. CD-ELISA assay results for ochratoxin A and aflatoxin were below the limits of detections indicating no significant production of these mycotoxins under the conditions tested even though several mold isolates belonged to toxigenic genera. Multi-toxin thin-layer chromatography did not detect aflatoxin (Figure 3a) but showed the possibility of ochratoxin production by some of the mold isolates (Figure 3b). However, this was not confirmed in two other solvent systems (Figure 3c and 3d). These results are in agreement with previous reports that hazelnuts for human consumption are rarely contaminated with mycotoxins, which is attributed to low moisture levels present in these products [24,25]. However, other studies have reported high incidences of aflatoxin contamination, some exceeding European Union and FDA limits [9,21,22].

The presence of toxigenic molds does not automatically mean the presence of mycotoxins. Instead, it only indicates a potential risk for toxin formation. On the other hand, the absence of any mycotoxin-producing species does not preclude certain levels of mycotoxins in the samples as the toxins might accumulate in the raw materials before the destruction of molds during the production process, since they can persist long after the molds have disappeared [26,27].

Conclusion

Contamination of hazelnuts with molds is of concern because the potential for quality deterioration of the product and for mycotoxin production, respiratory complications, and other health problems that can affect processors. Although no mycotoxin was produced by any of the molds isolated from three forms of hazelnut at the time of analysis, it does not imply that the toxin could not be produced under different conditions, i.e. in the hazelnuts during storage if favorable

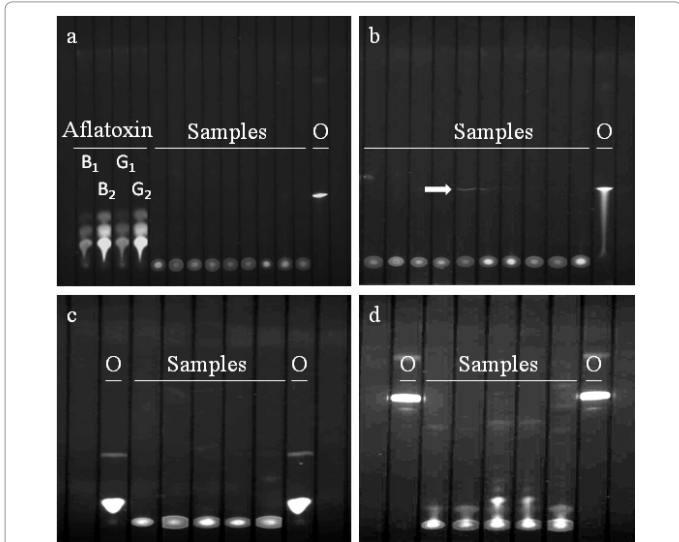


Figure 3: Mycotoxin screening of various mold isolates cultured in YES broth using a multi-toxin thin-layer chromatography. Chromatograms eluted in toluene-ethyl acetate-formic acid (60+40+0.5) system (a) do not exhibit mycotoxins. Chromatograms eluted in toluene-ethyl acetate-formic acid (60+40+0.5) system (b) show the possible presence of ochratoxin (O) (arrow). Chromatograms eluted in toluene-ethyl acetate-formic acid (5+4+1) system (c) and in a hexane-ethyl acetate-acetic acid (18+3+1) system (d) fail to confirm the presence of ochratoxin.

environmental conditions for fungal development and toxin formation were present. Preventative strategies, including minimization of shell damage, appropriate and adequate storage conditions (e.g. storage in high air-permeable sacks, cool and dry condition, assisted drying), are recommended to minimize or prevent toxigenic mold growth and mycotoxin production.

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